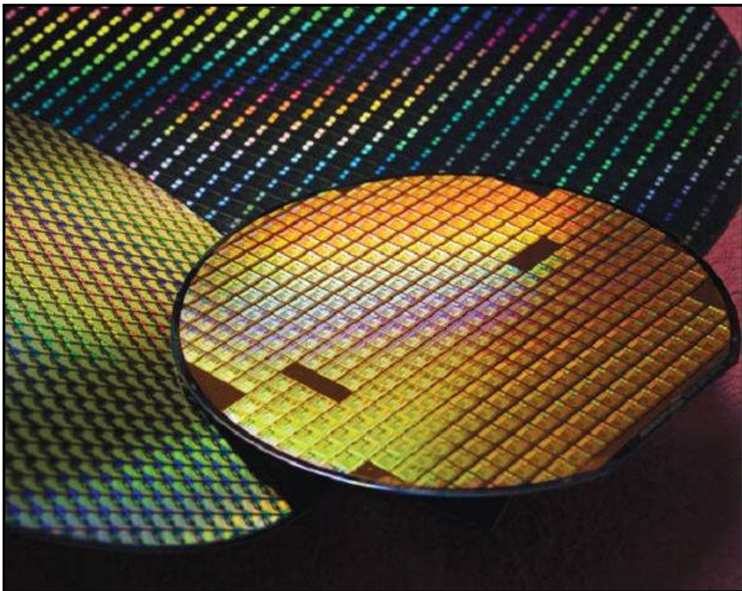
Principles of Micro- and Nanofabrication for Electronic and Photonic Devices

Packaging and Integration

Xing Sheng 盛兴

Department of Electronic Engineering
Tsinghua University
xingsheng@tsinghua.edu.cn

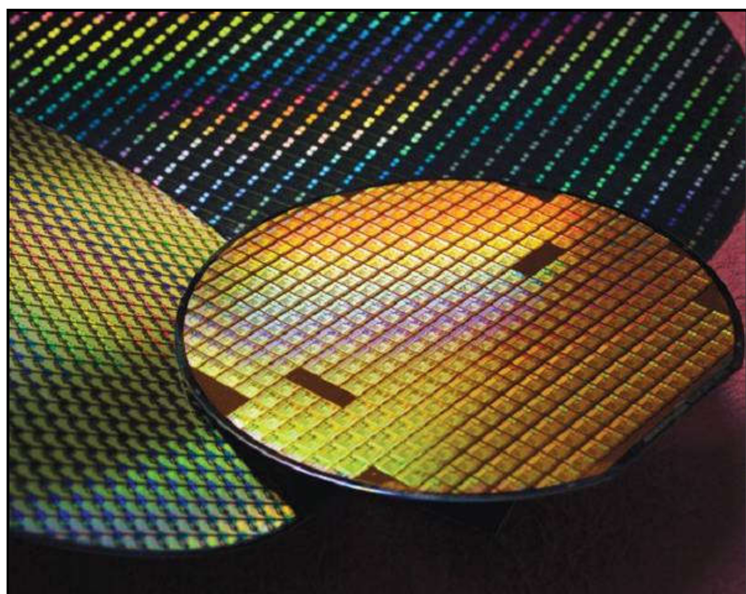
Packaging



Si wafers **IC chips**

Video

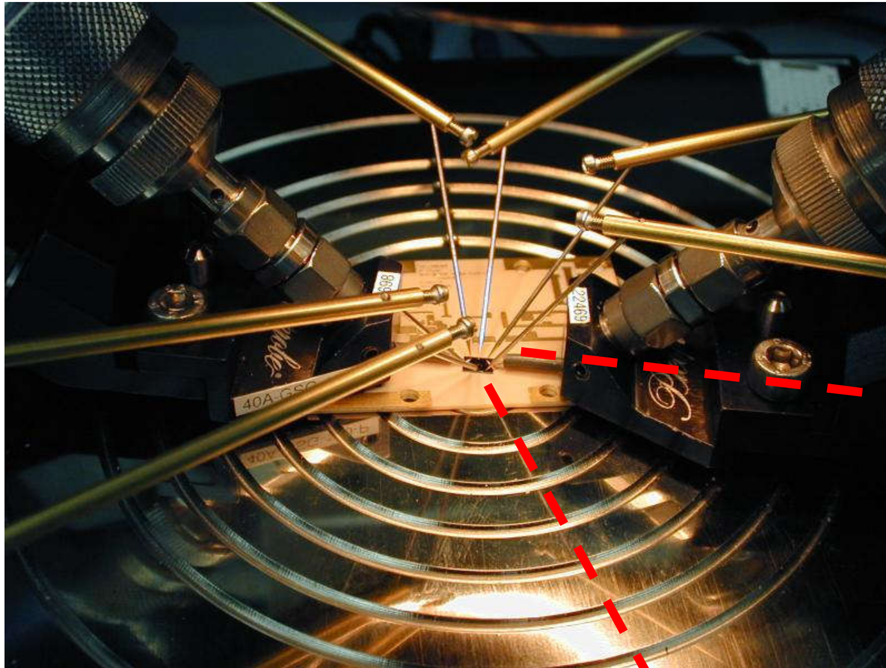
Packaging

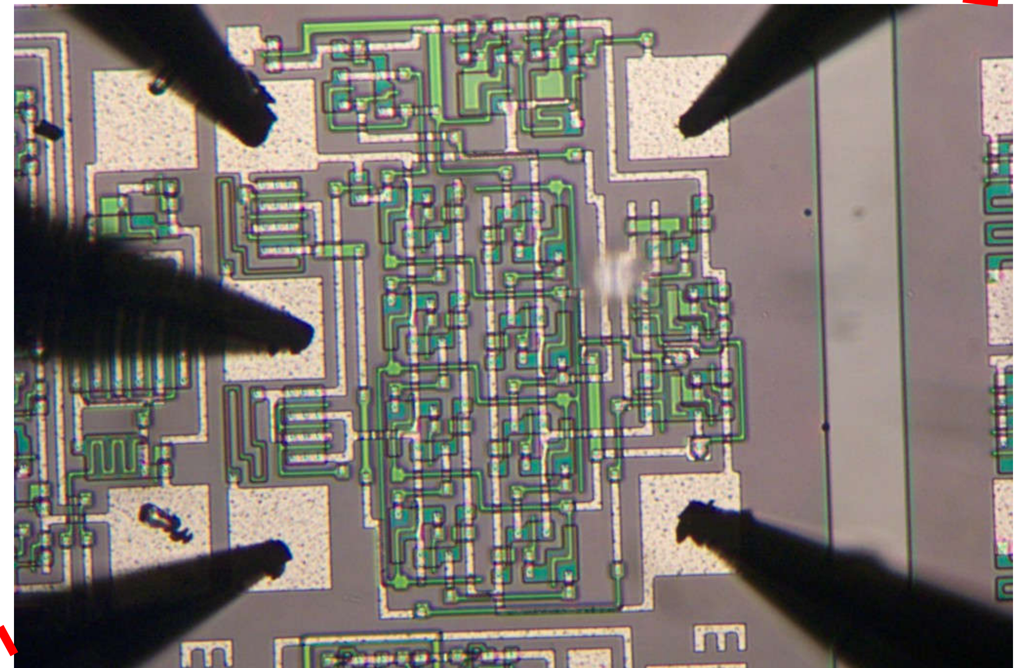


Si wafers **IC chips**

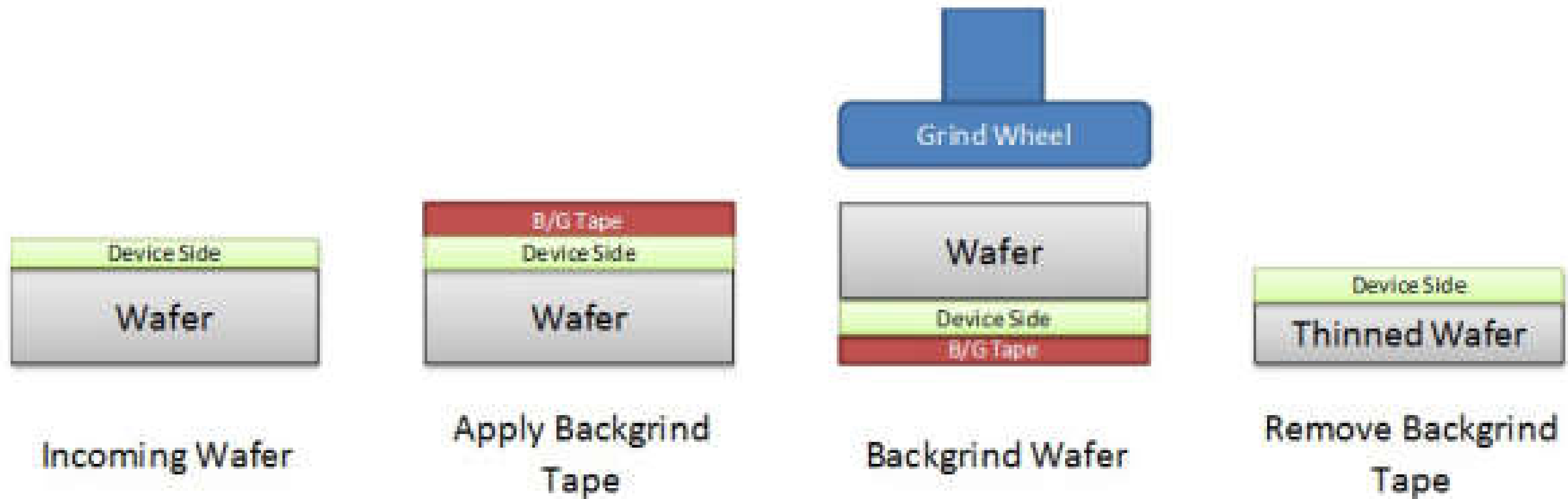
test, wafer thinning, dicing, bonding, ...

Probe Test



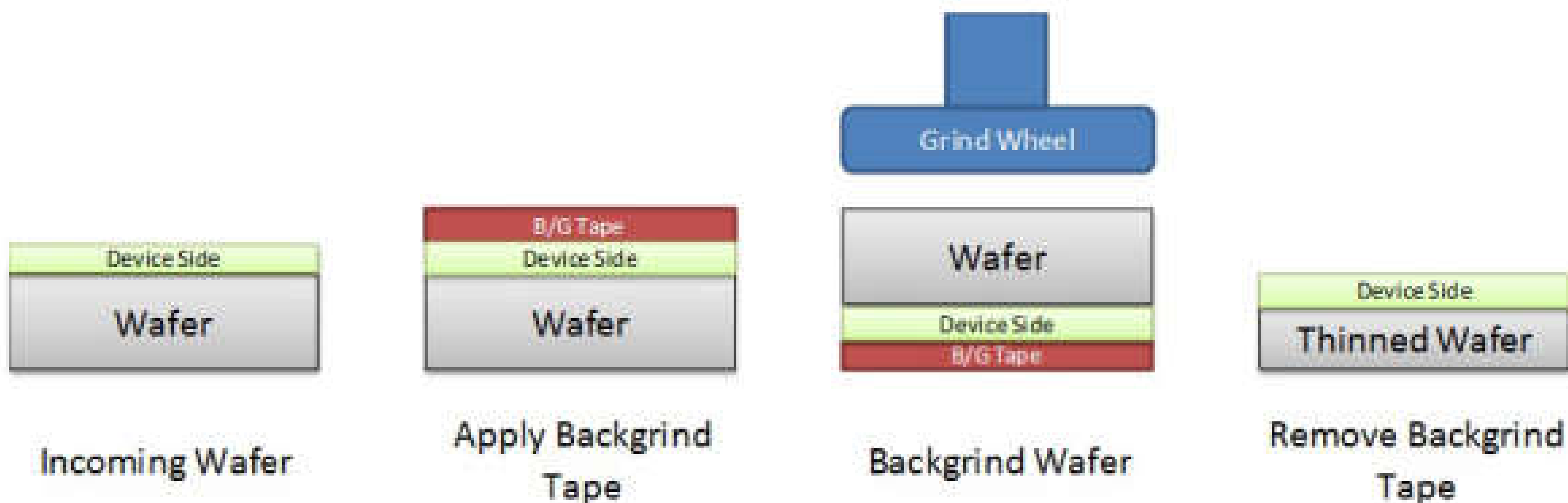


Wafer Thinning

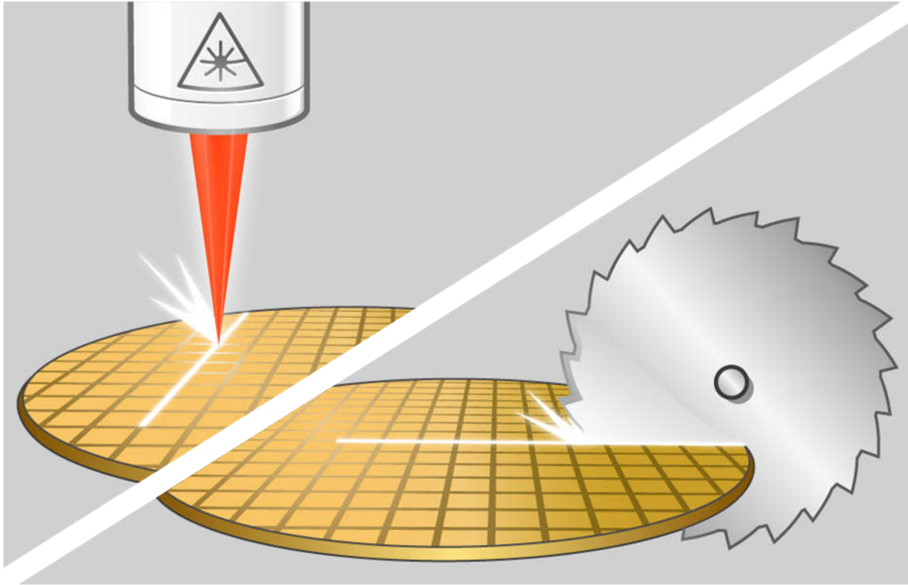


typically, ~100 μm
can be as thin as 20 μm

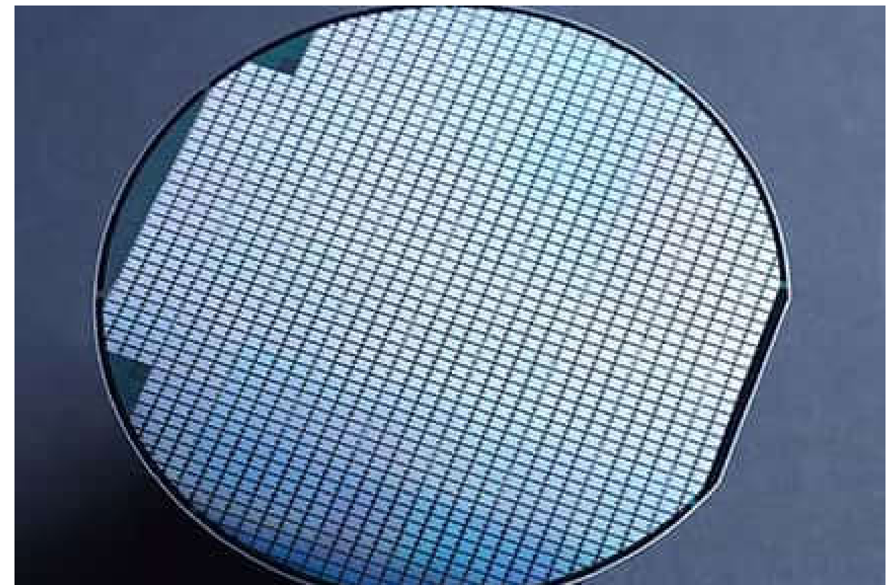
Wafer Thinning



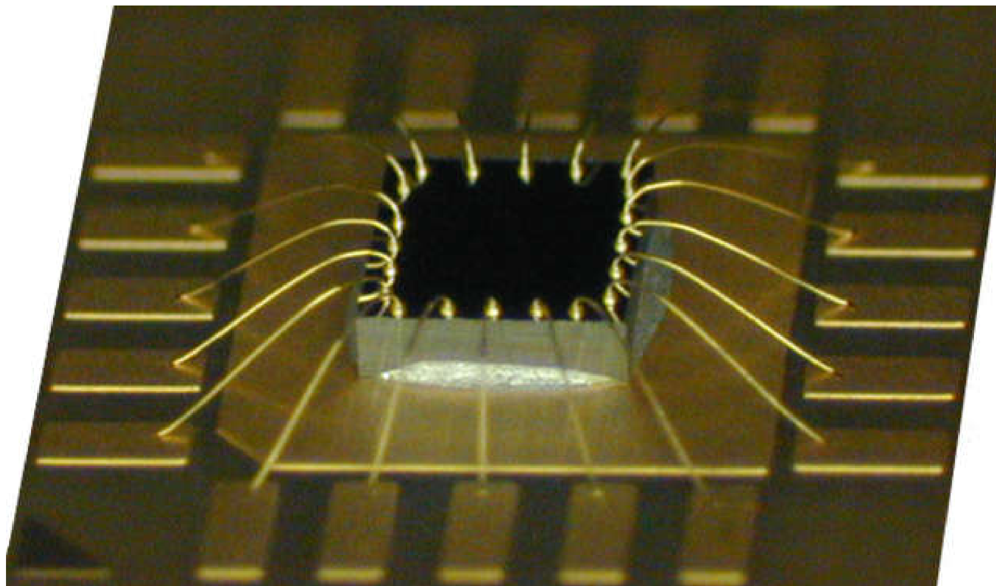
Dicing

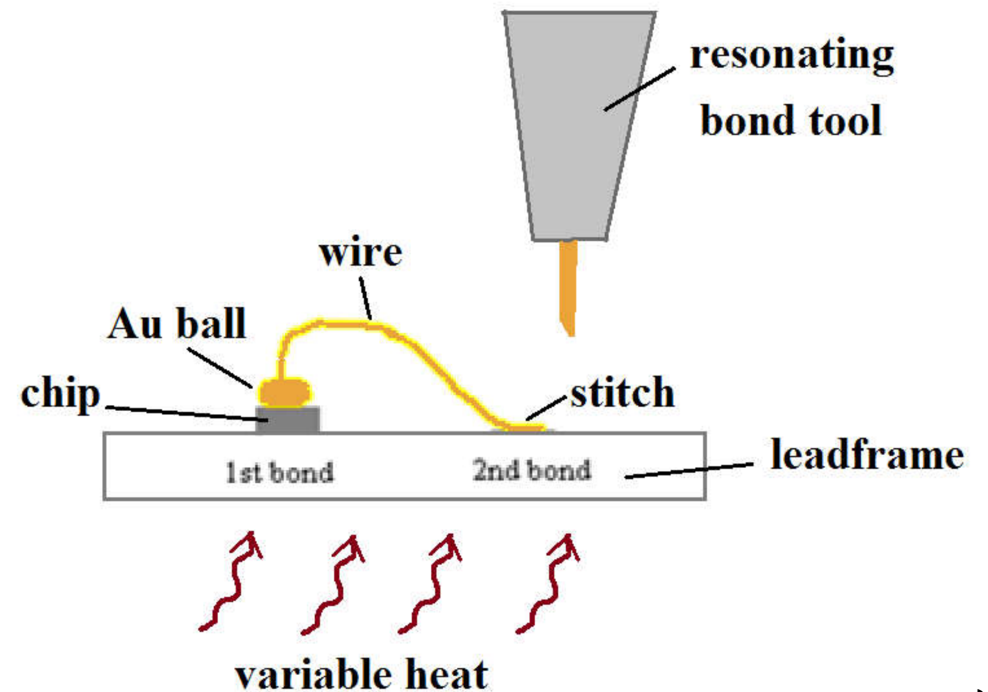


laser
saw
plasma
...



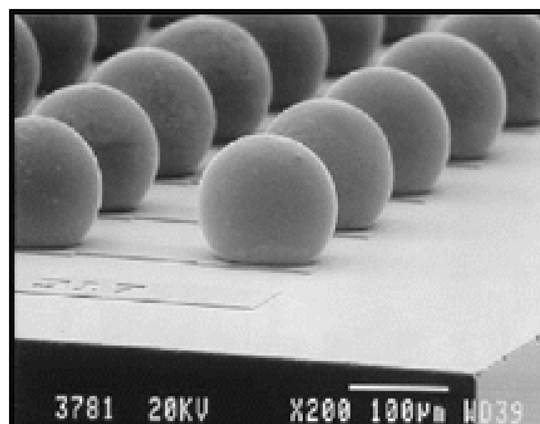
Wire Bonding

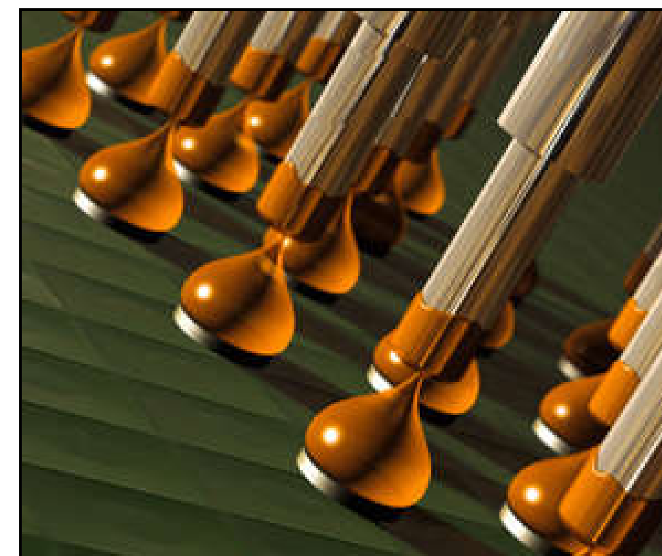


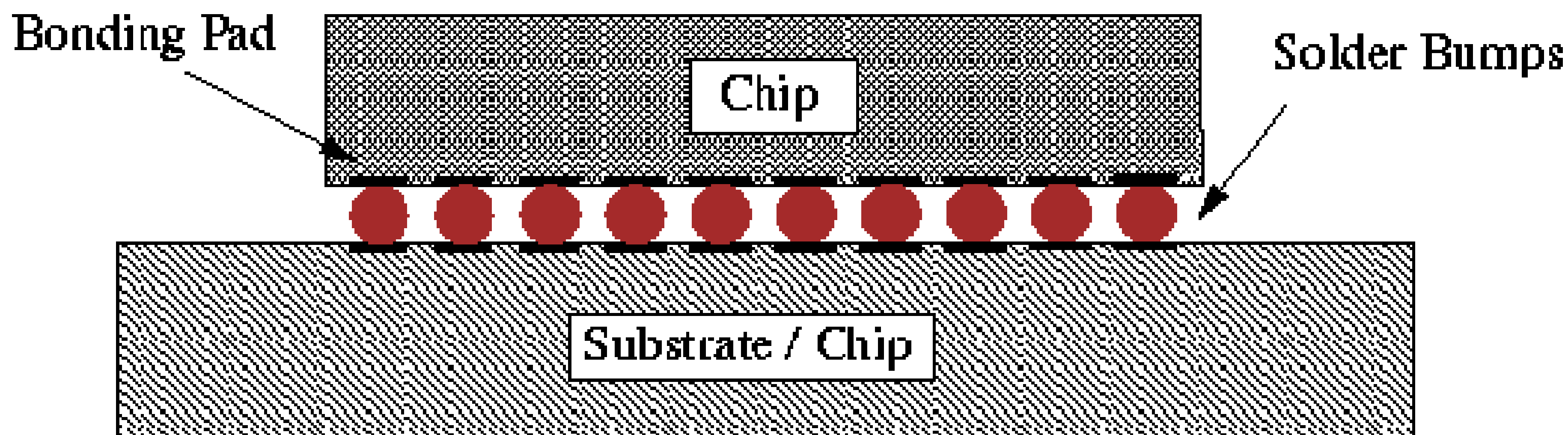


'Flip-Chip' Die Bonding

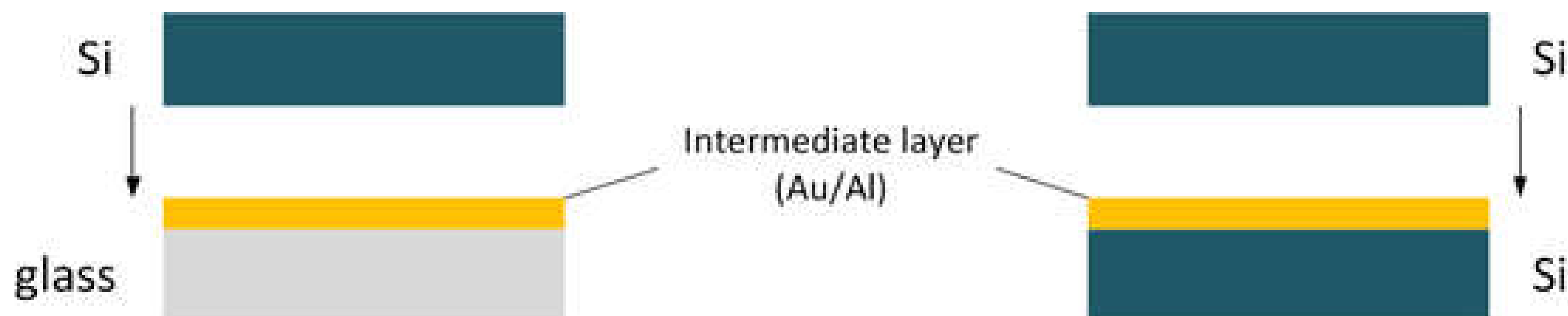
Metals alloys: Pb, Cu, Ag, Sn, ...
low melting point

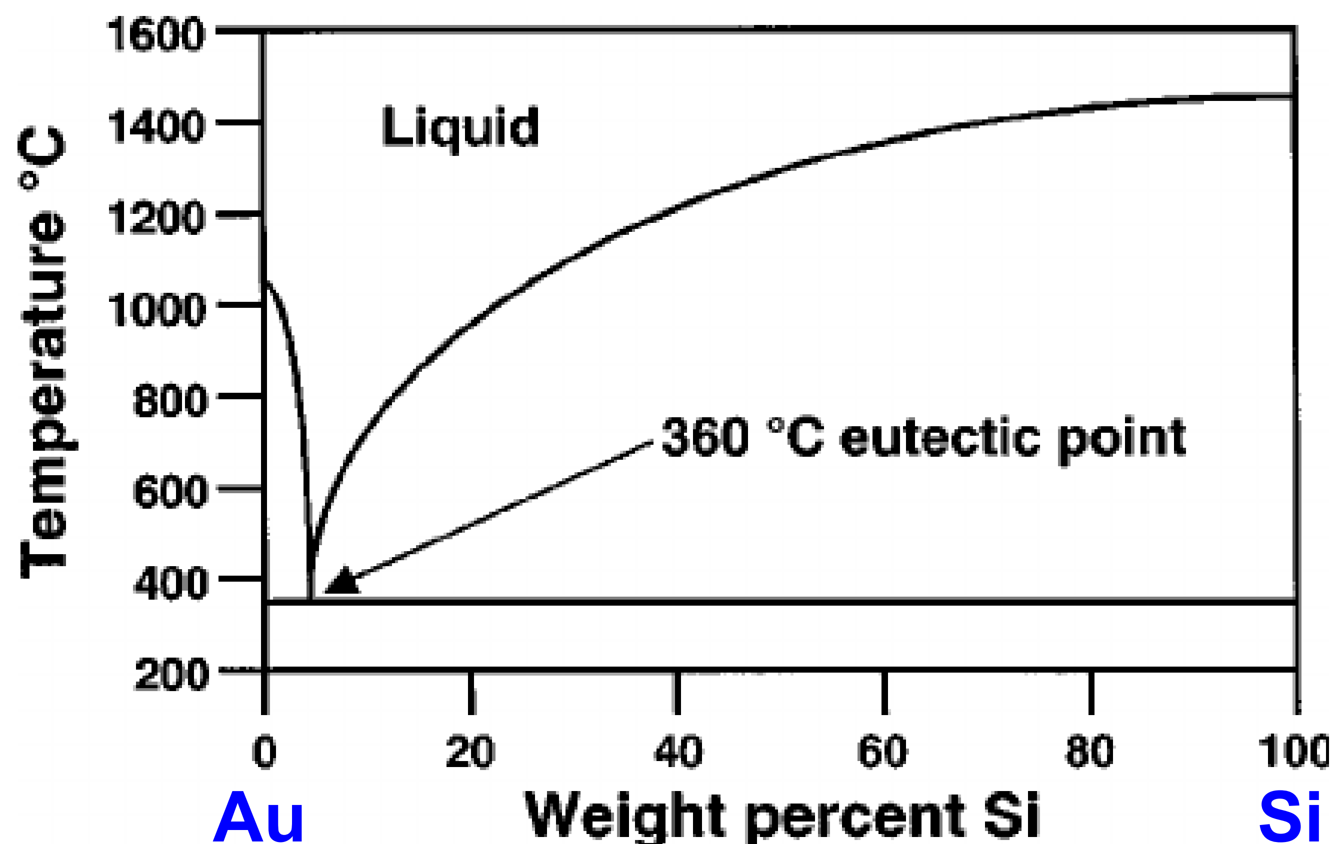






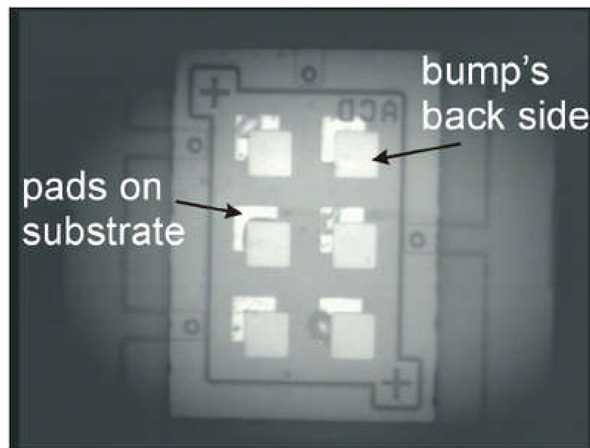
Eutectic Bonding

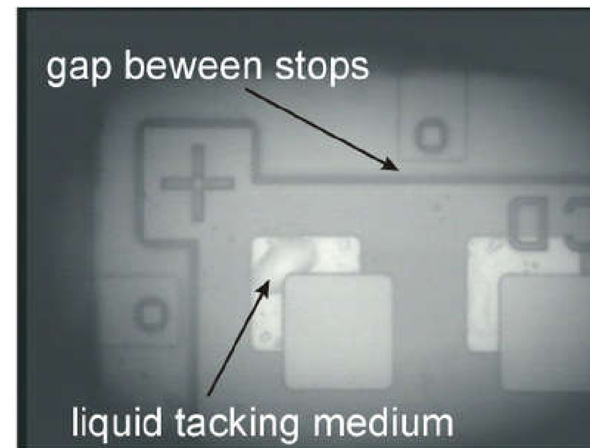




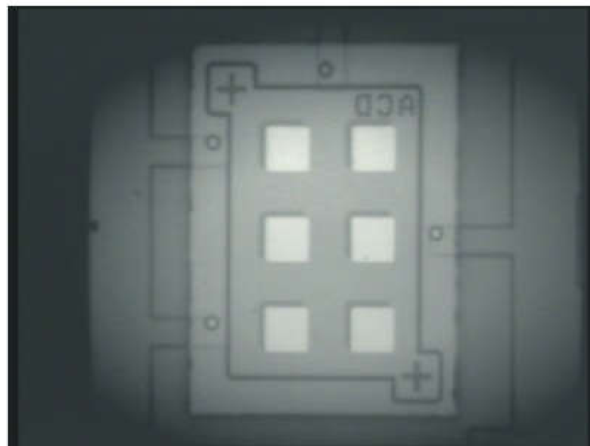
Infrared Imaging

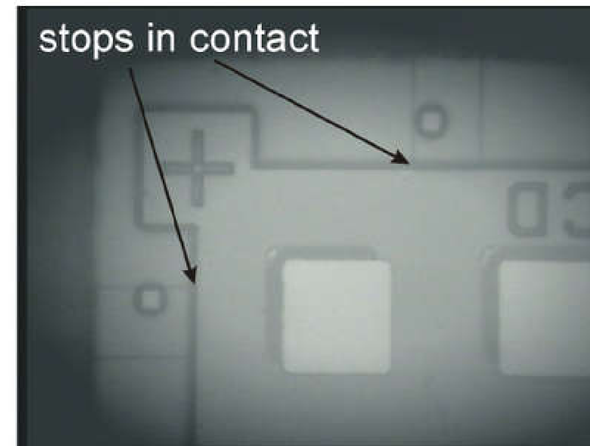
Si is transparent at near-infrared (> 1100 nm)





After pick & place: stops are not in contact to each other

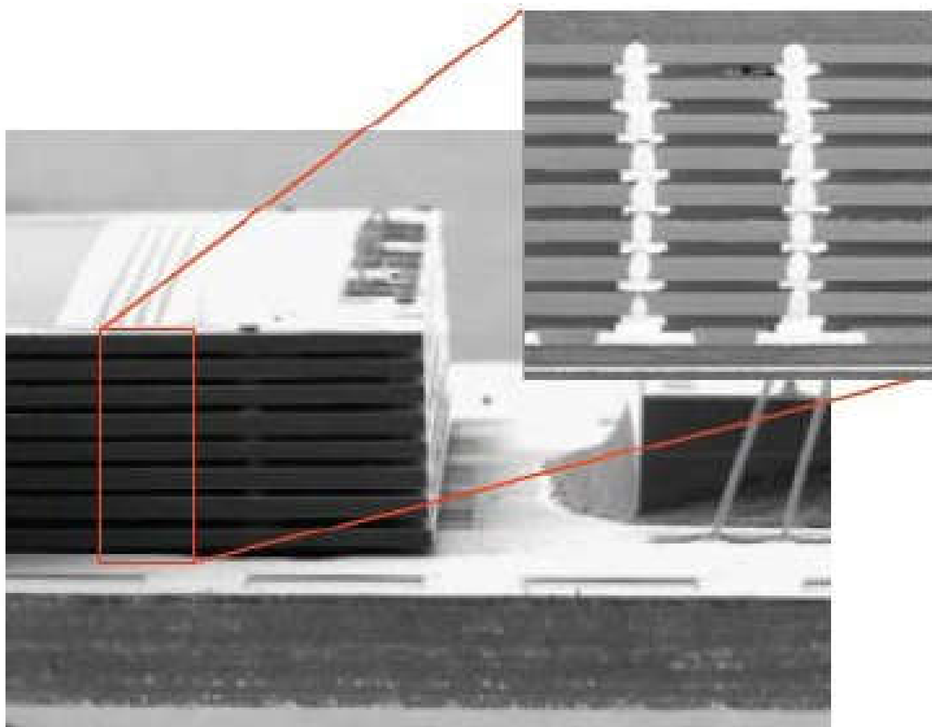




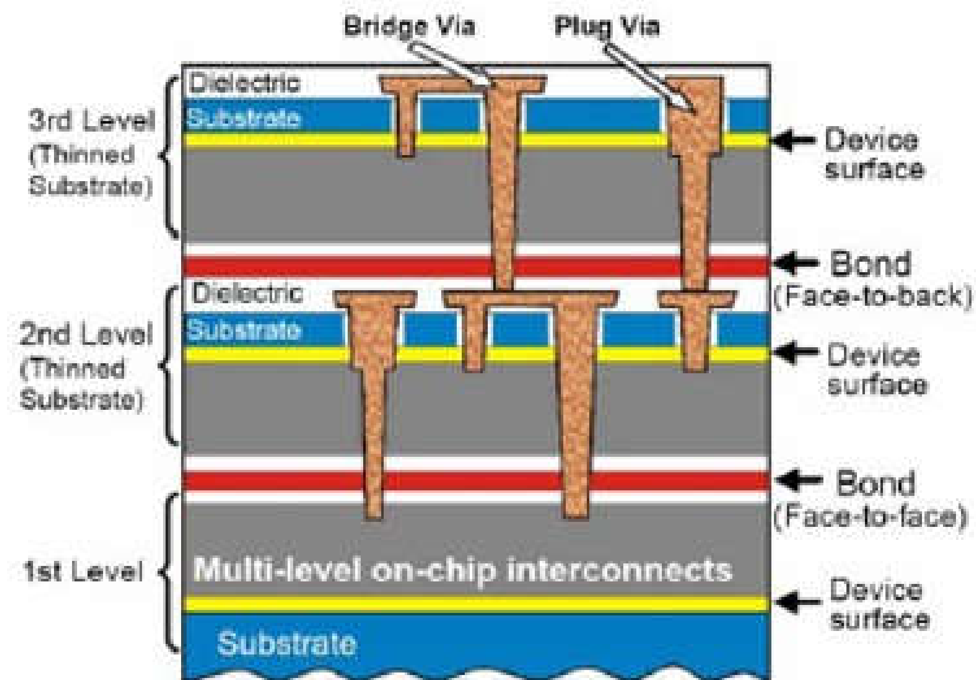
After reflow: stops have reached each other

Through-Silicon Via (TSV)

Conductive channels through the silicon wafer



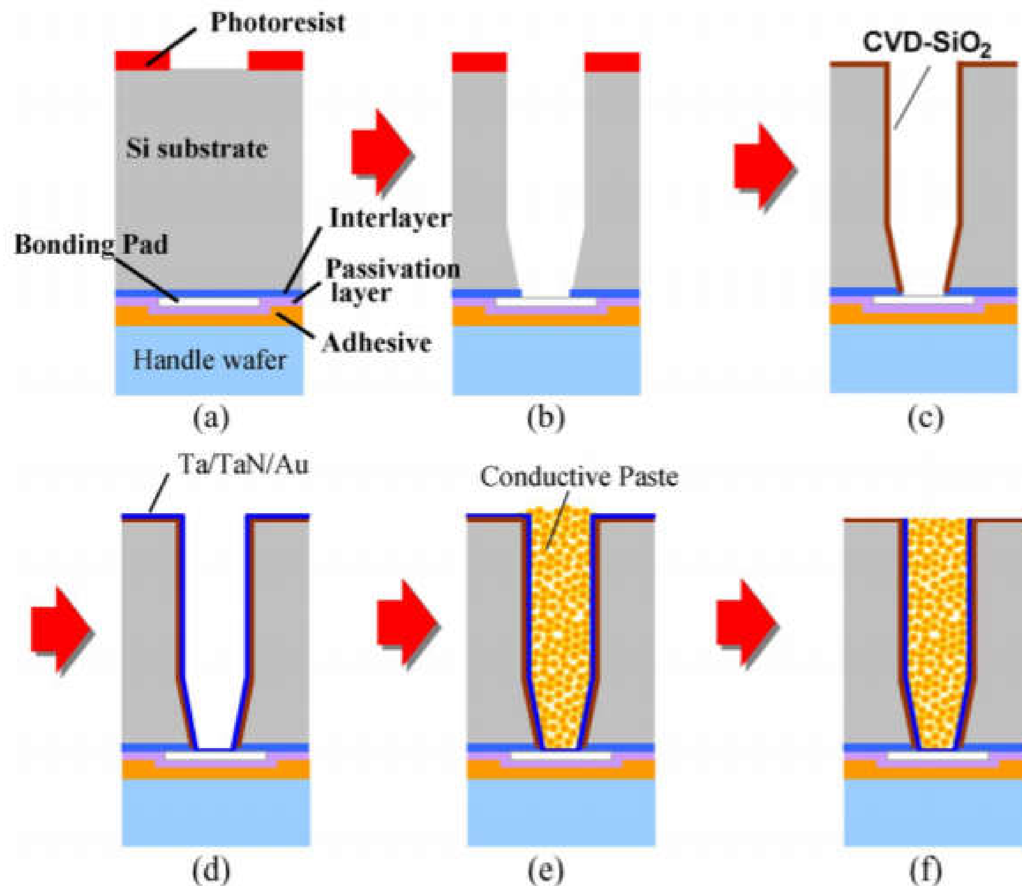
Source : Samsung Electronics

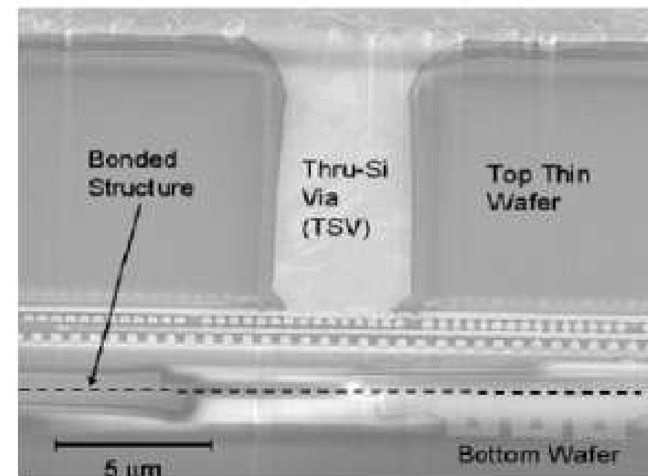


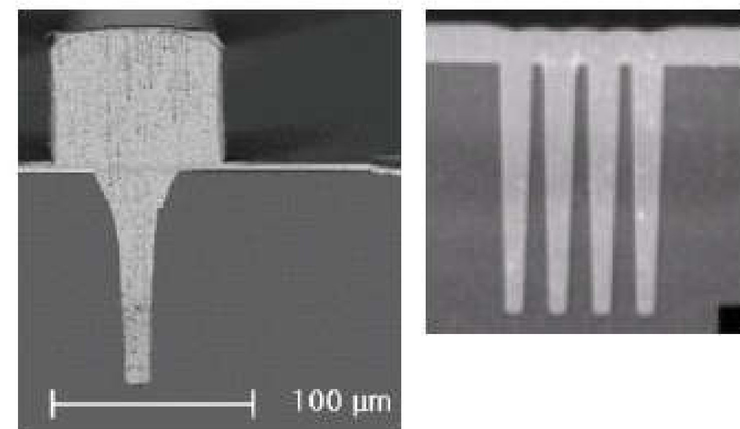
James Lu, RPI, Peaks in Packaging, 2003

Through-Silicon Via (TSV)

Conductive channels through the silicon wafer





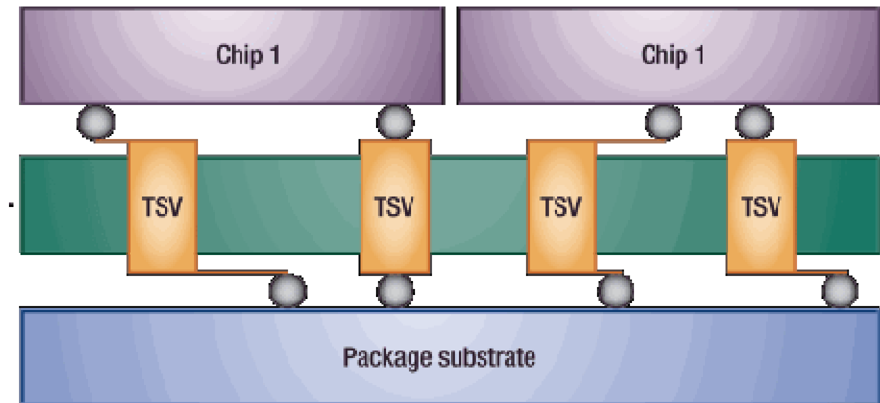


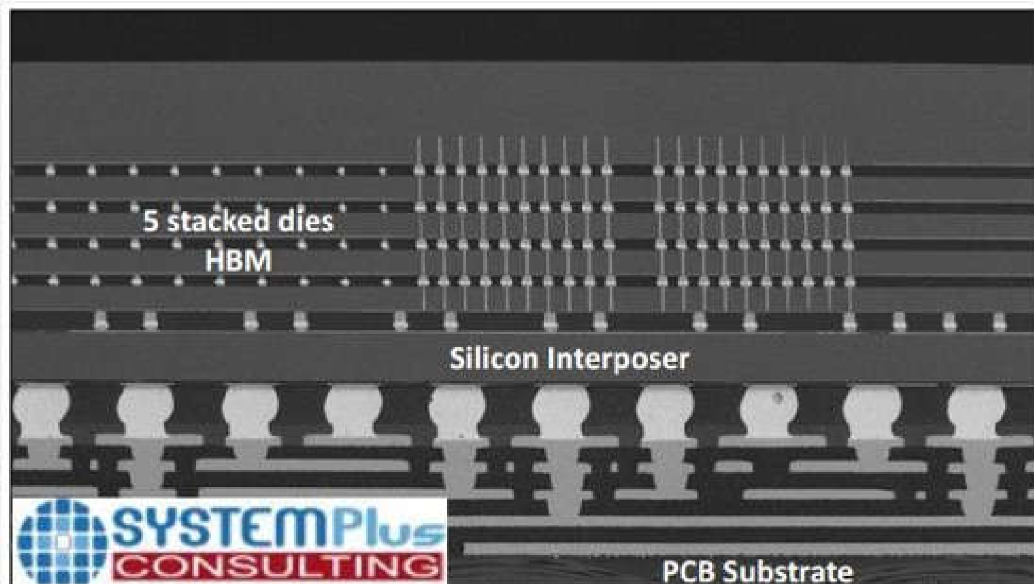
Source: Intel, Suss Microtec, IMEC,RHEM

Silicon Interposer

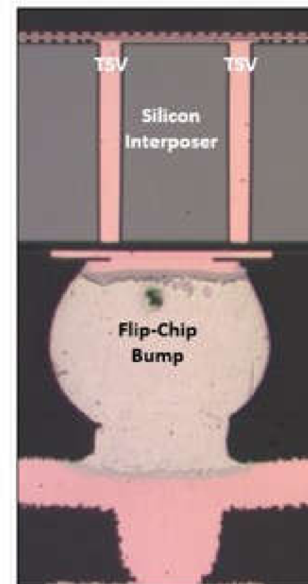
A conductive interface between chips and substrates

interposer





SEM Cross-Section with HBM stacked on a Silicon interposer

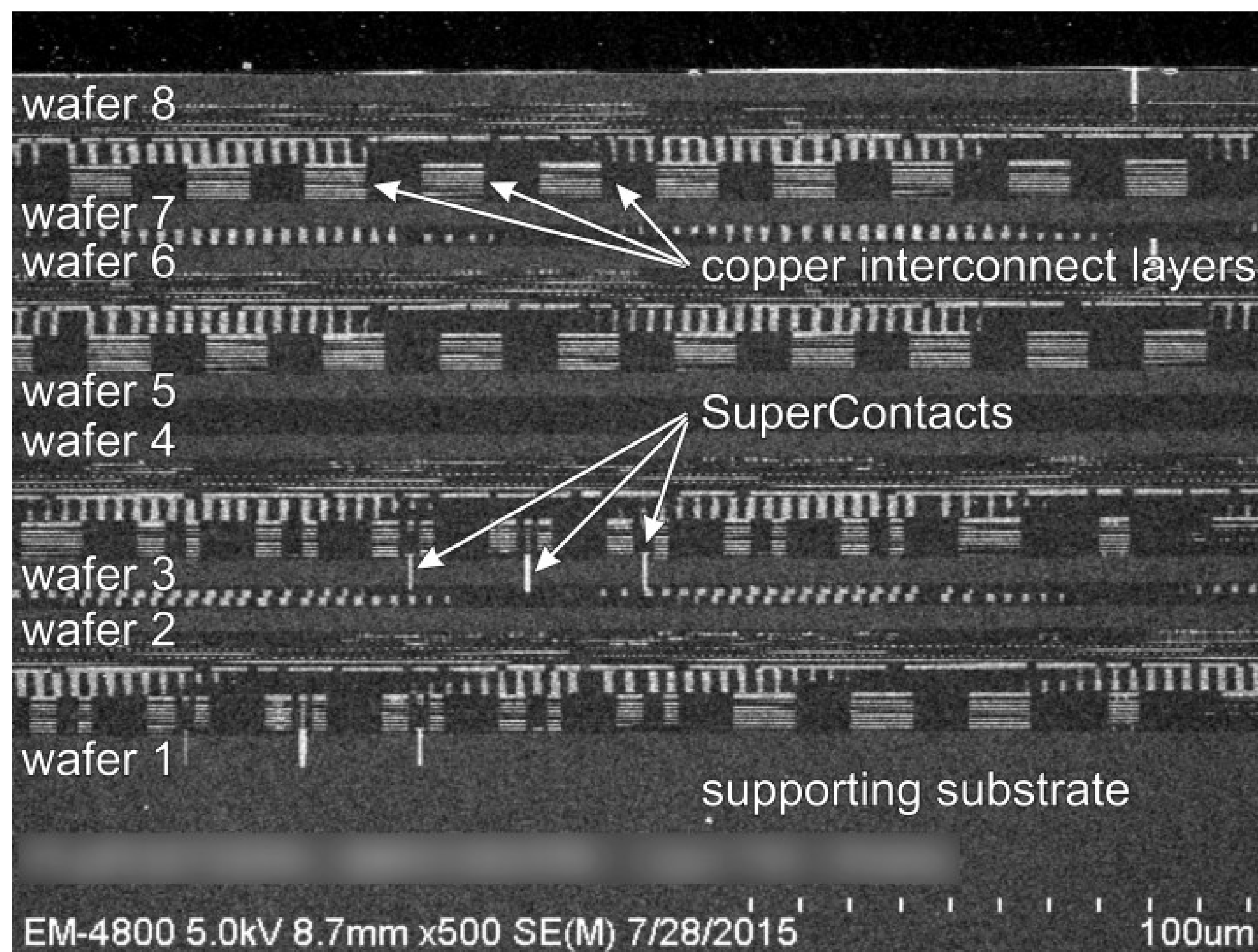


AMD interposer Cross-Section

Q: Why shall we use Si?

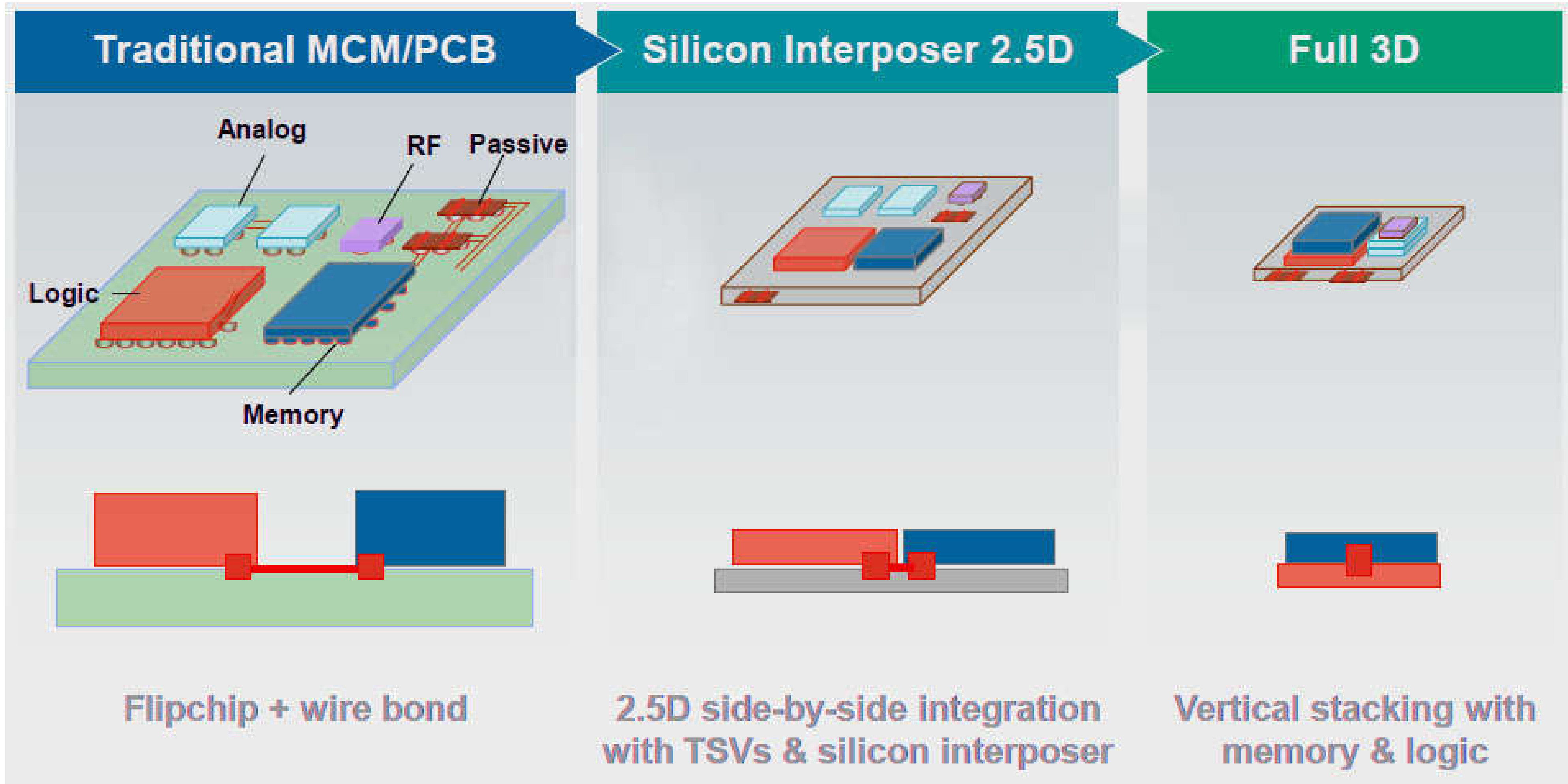
Memory Chips

- **Increase the memory volume by 3D chip stacks**



2D -> 2.5D - 3D

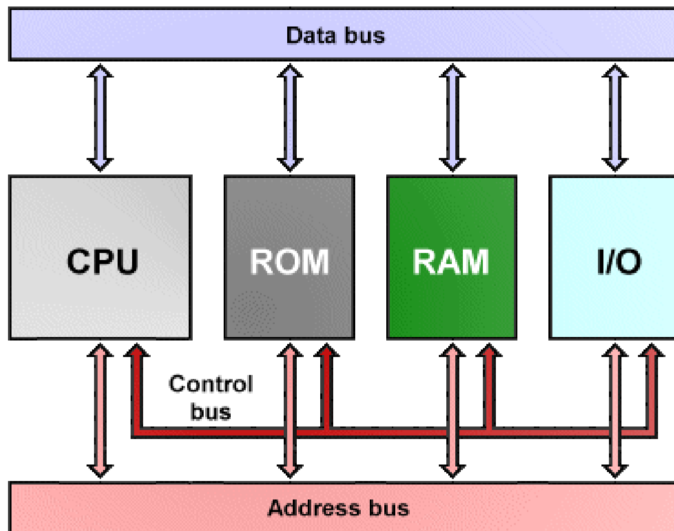
reduced size, faster speed, higher performance, ...

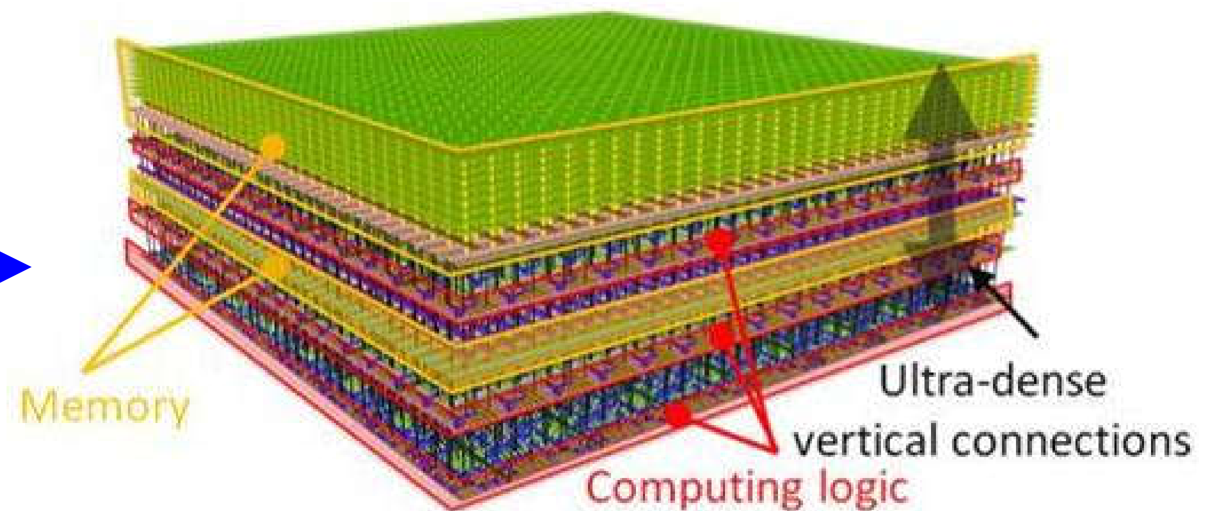


Video

3D IC

- **Logic + Memory + Sensing + ...**



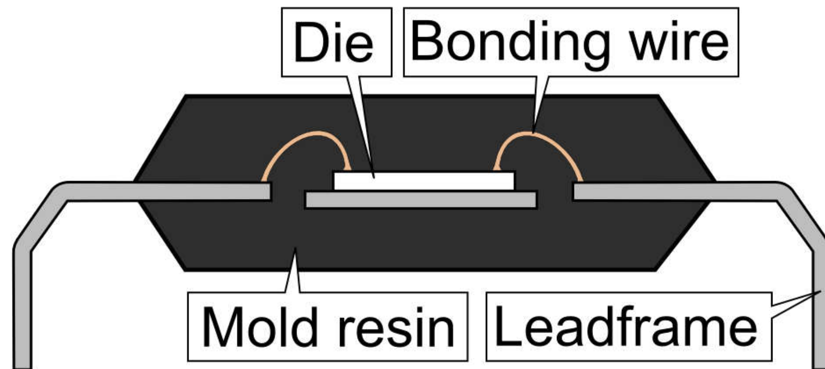


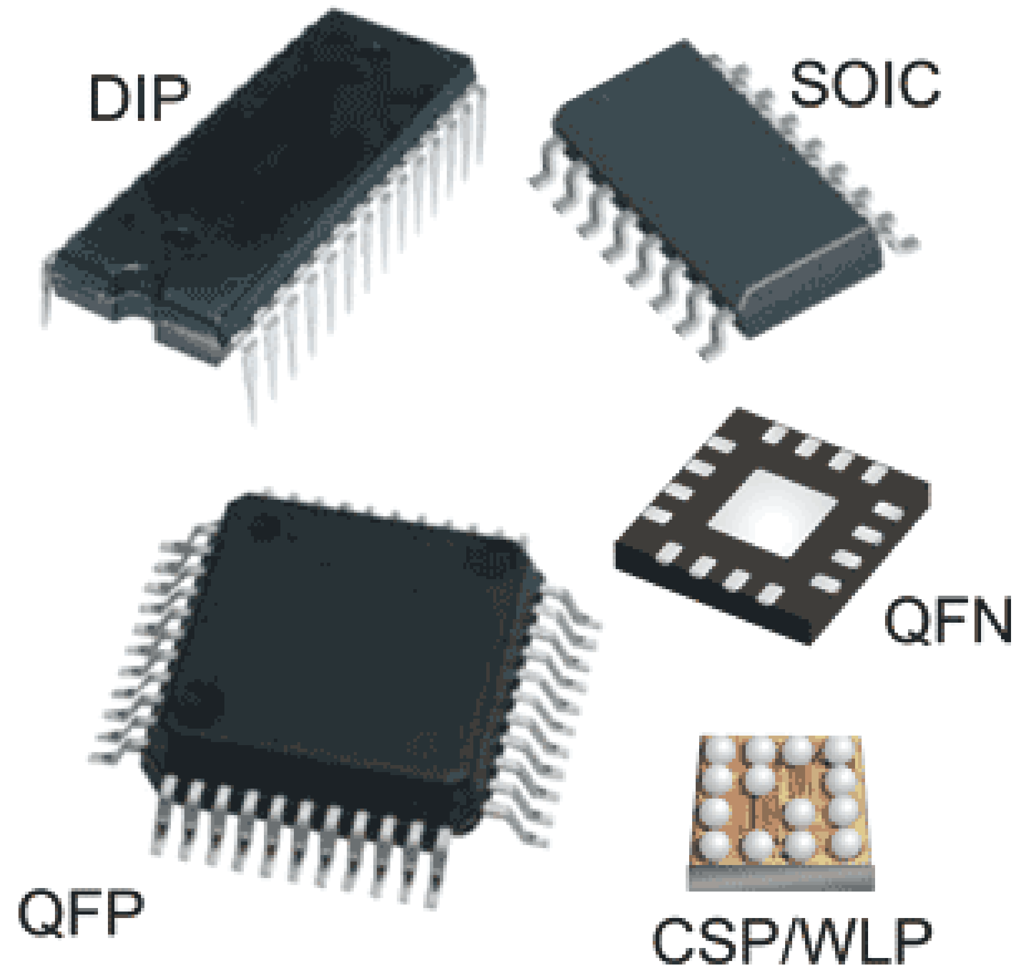
conventional

3D IC

M. M. Shulaker, *et al.*, *Nature* **547**, 74 (2017)

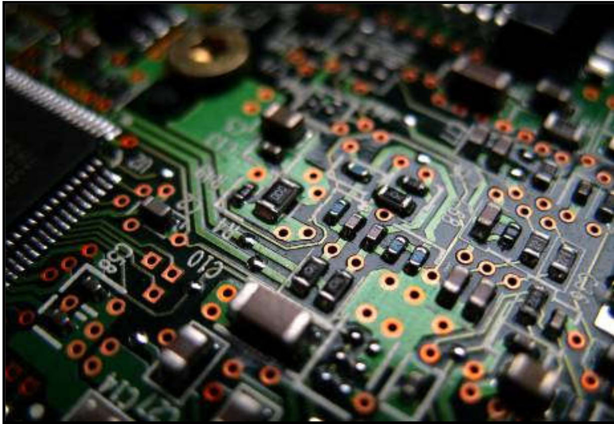
Chip Packaging



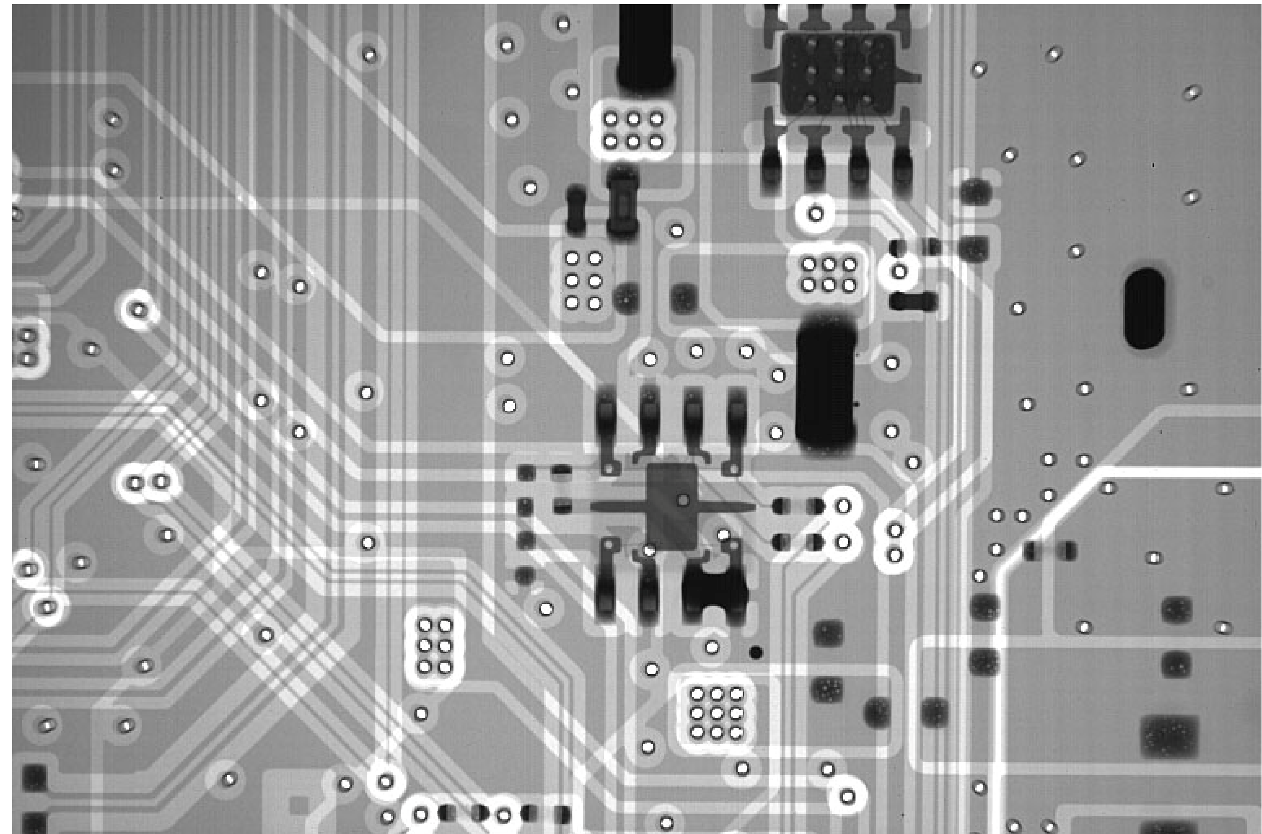


Q: Why is the package black?

X-ray Inspection of Circuit



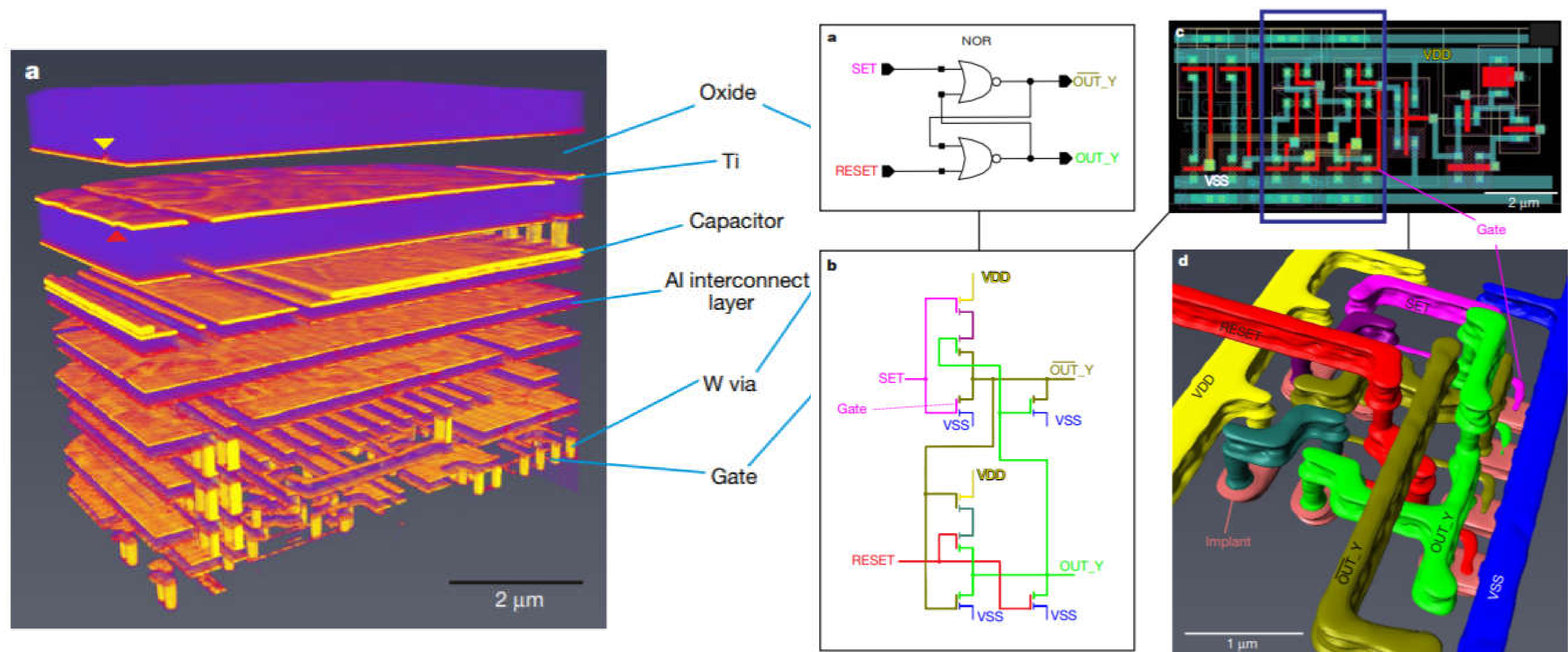
X-ray image



X-ray Inspection of Circuit

High-resolution non-destructive three-dimensional imaging of integrated circuits

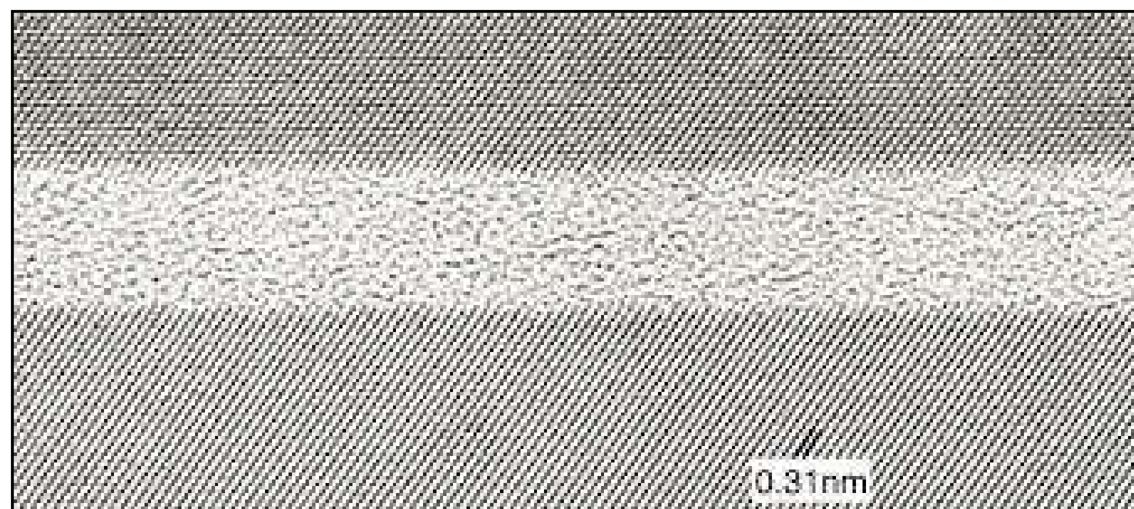
Mirko Holler[1], Manuel Guizar-Sicairos[1], Esther H. R. Tsai[1], Roberto Dinapoli[1], Elisabeth Müller[1], Oliver Bunk[1], Jörg Raabe[1] & Gabriel Aeppli[1,2,3]



M. Holler. *et al.*, *Nature* **543**, 402 (2017)

Wafer Bonding

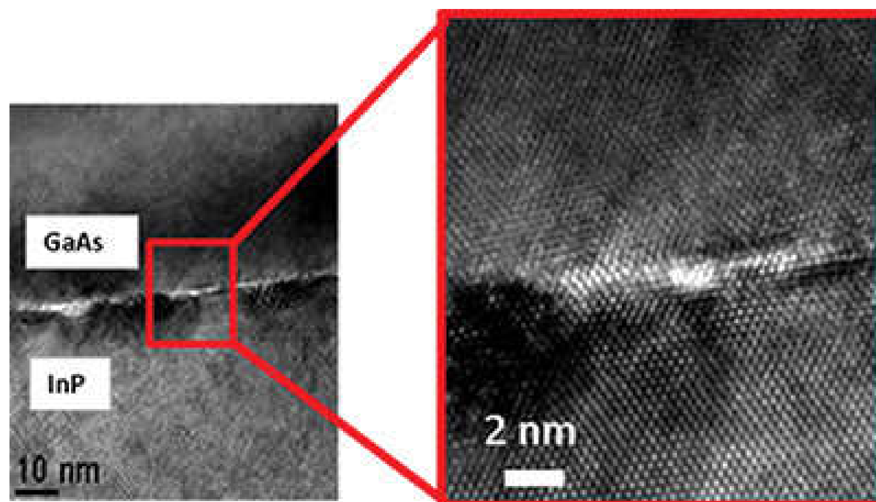
when direct growth is difficult ...

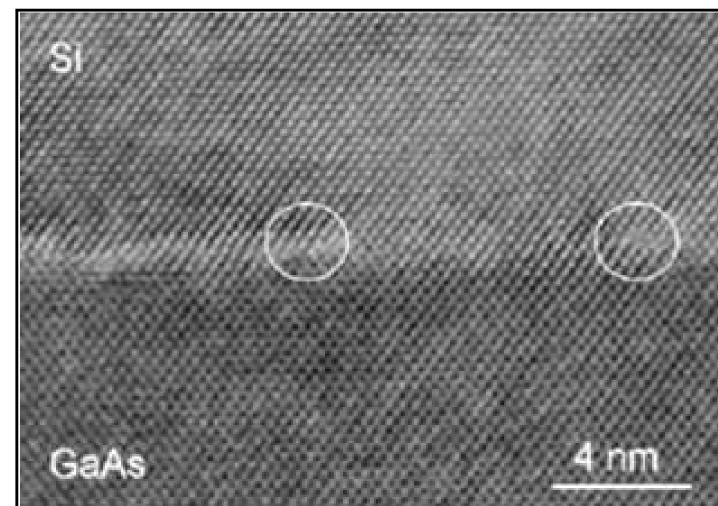


Si

SiO_2

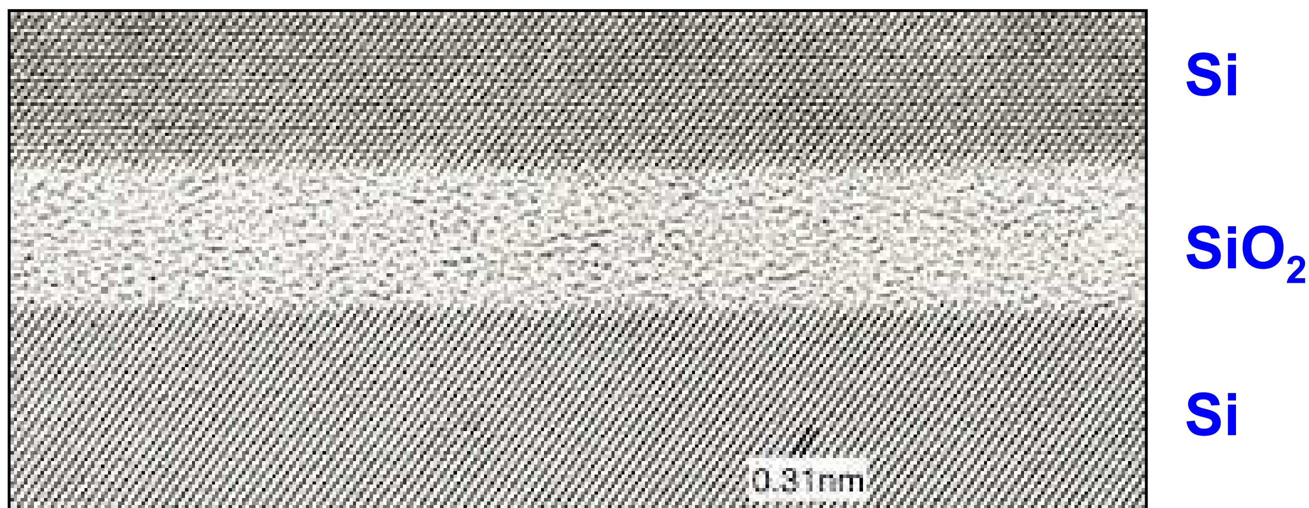
Si





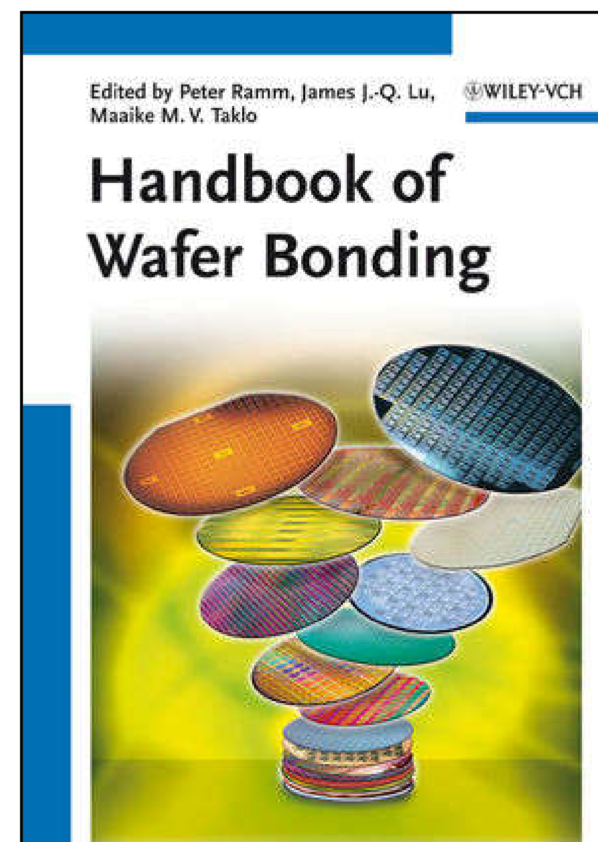
Wafer Bonding

- **Direct wafer-wafer bonding**
  - **very clean and smooth surface**
  - **high temperature (> 1000 ^{o}C) for atom diffusion**



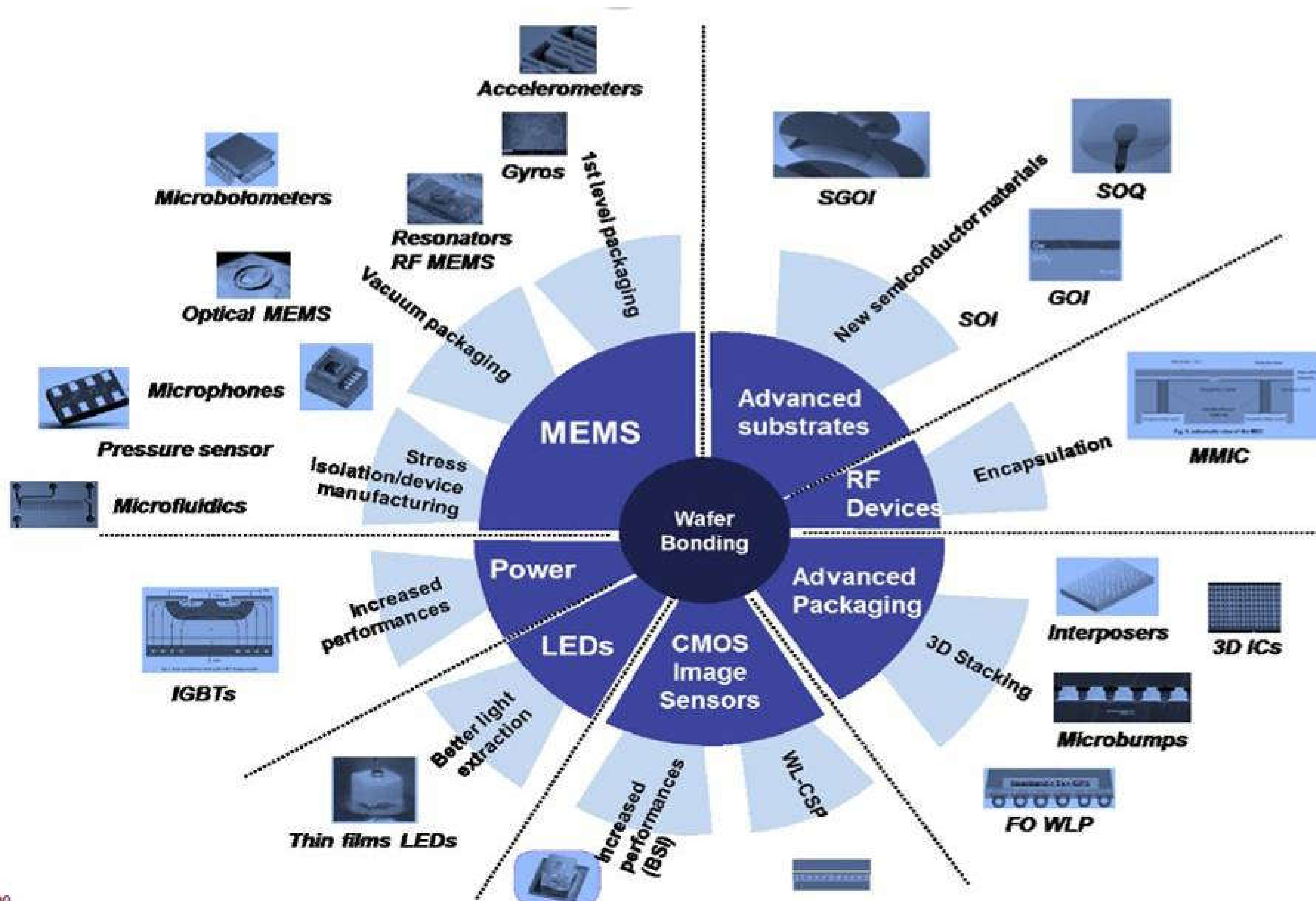
Wafer Bonding

- Direct bonding
- Surface activated bonding
- Plasma activated bonding
- Anodic bonding
- Eutectic bonding
- Glass frit bonding
- Adhesive bonding
- Thermocompression bonding
- Reactive bonding
- Transient liquid phase diffusion bonding
- ...



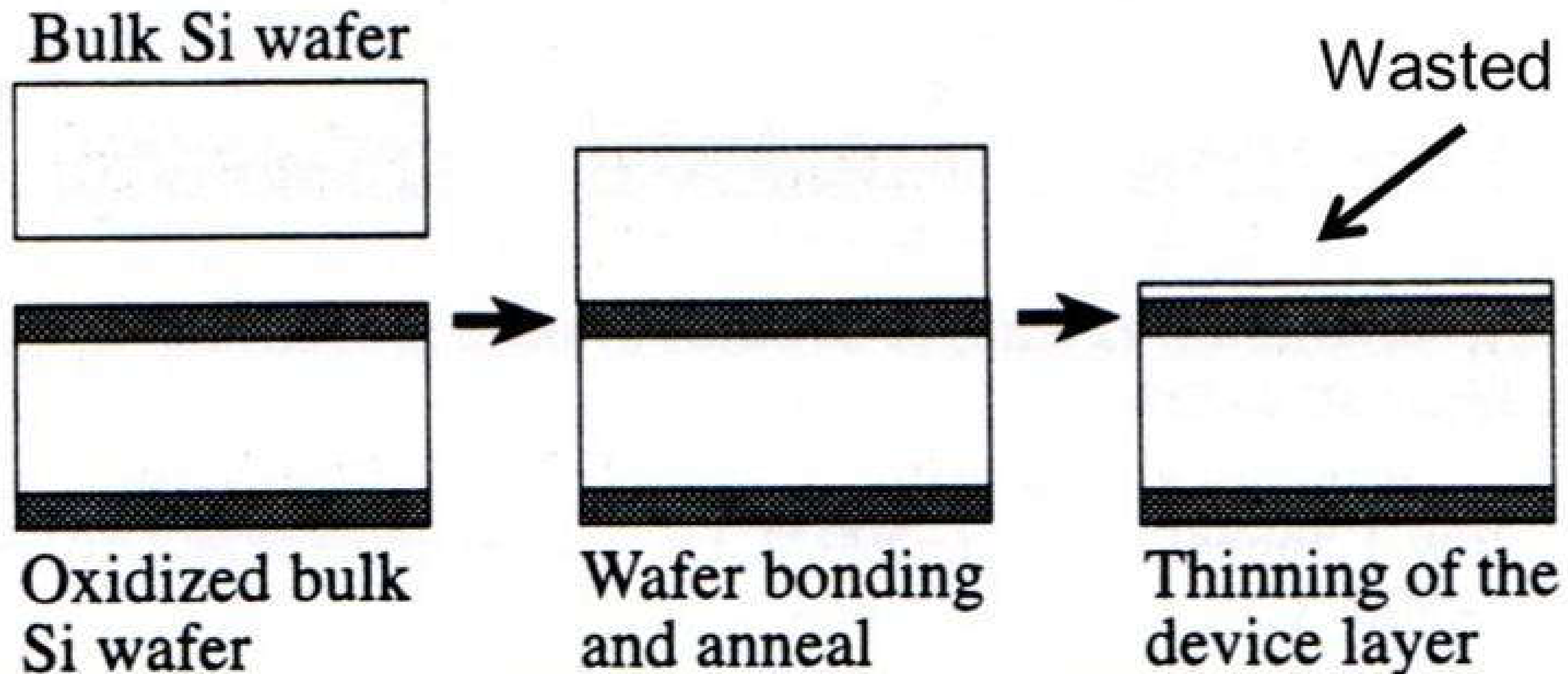
https://en.wikipedia.org/wiki/Wafer_bonding

Wafer Bonding: Applications



Make Silicon-on-Insulator (SOI)

Bonding + Etch back

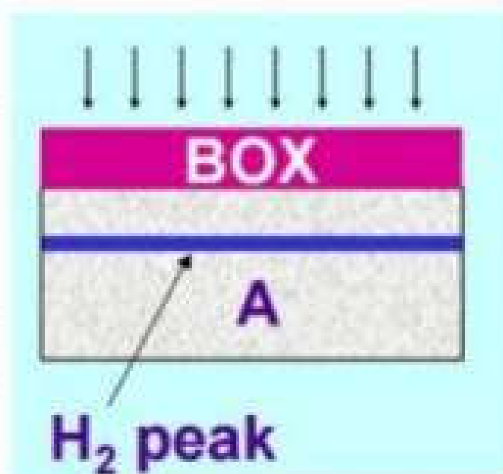


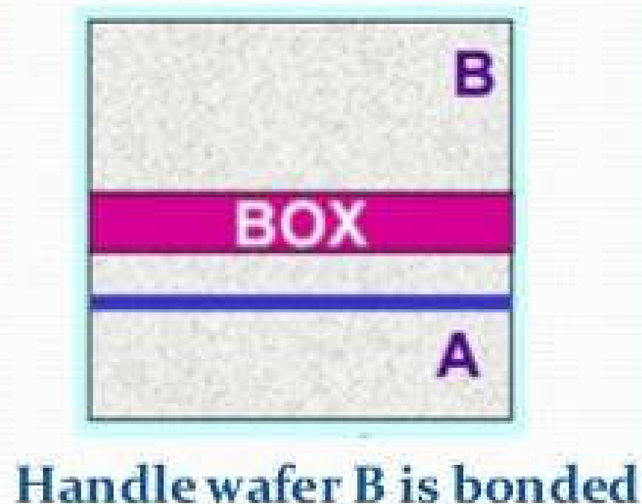
Make Silicon-on-Insulator (SOI)

'Smart-Cut'

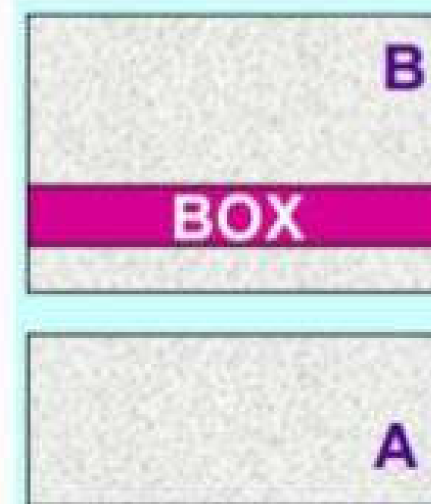
Hydrogen implantation through thermal oxide dose ~1-5e16 cm-2

At ~400-600°C wafer A separates from B at H2 peak





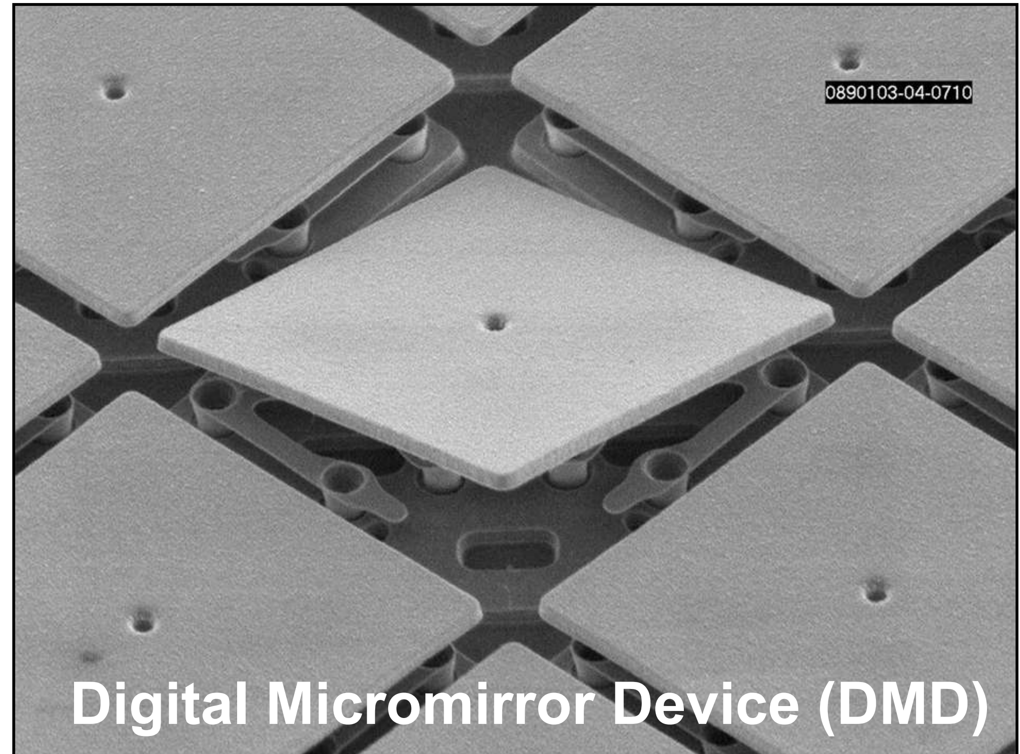
Handle wafer B is bonded



After low temperature splitting, SOI wafer (B) is annealed ~1100°C to strengthen the bond, whereas wafer A is reused. SOI film thickness set by H2 implant energy and BOX thickness

MEMS

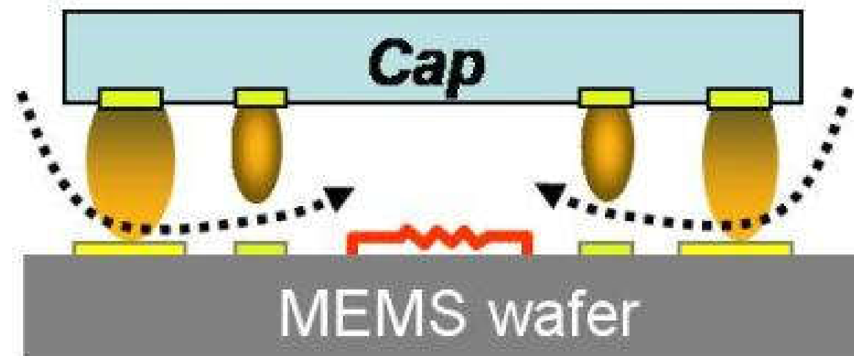
- **Micro-Electro-Mechanical Systems (MEMS)**



Video

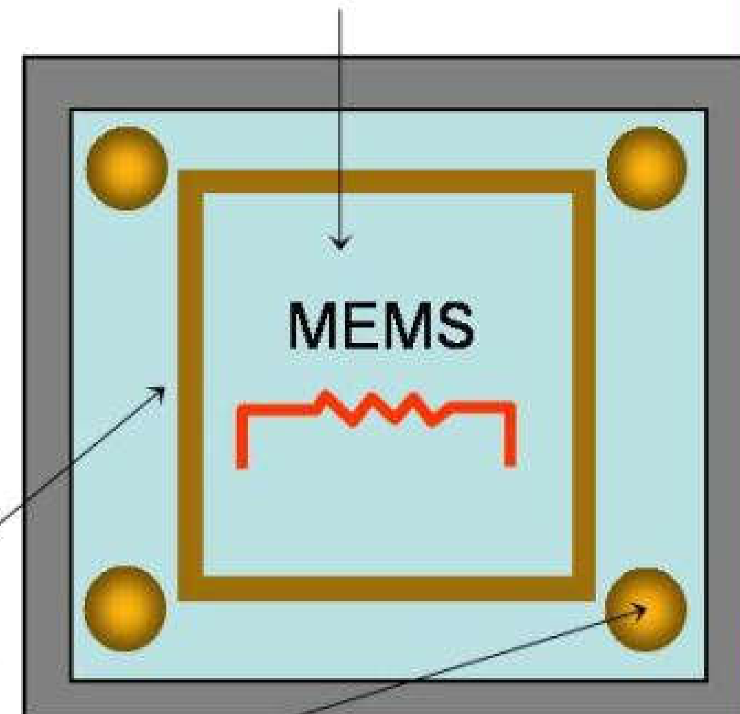
MEMS

1. Oxide reduction
2. Vacuum
3. Gettering



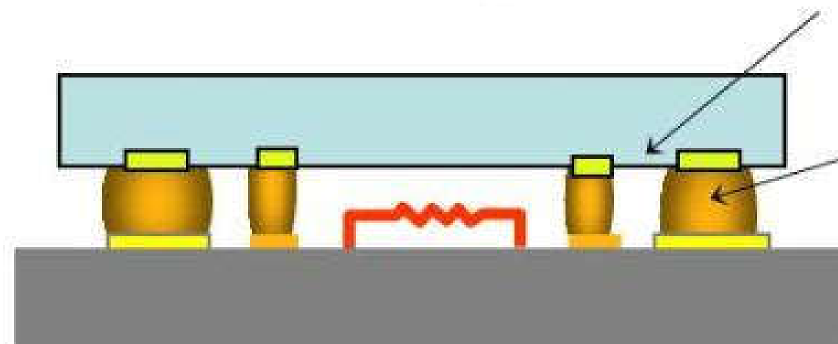
4. Controlled Collapse Hermetic Sealing

Controlled atmosphere or vacuum

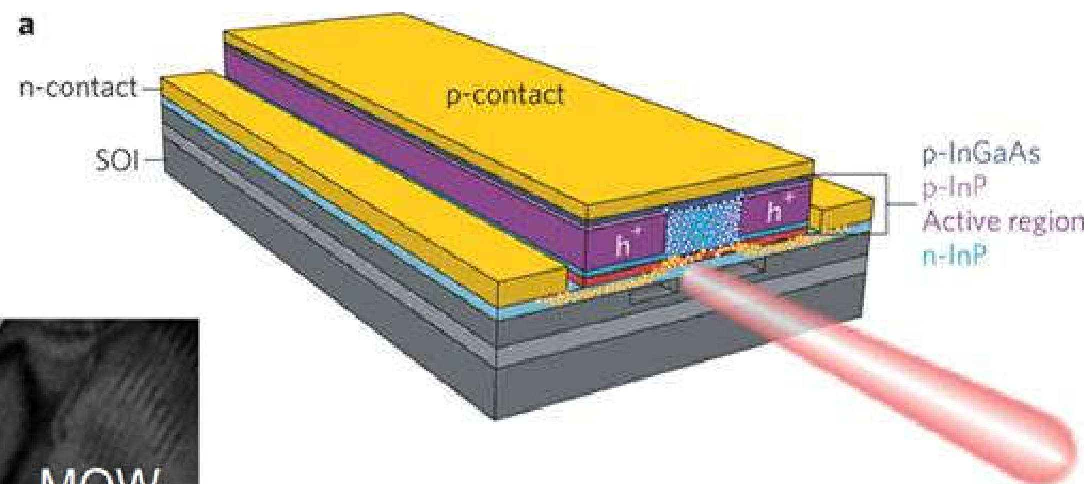


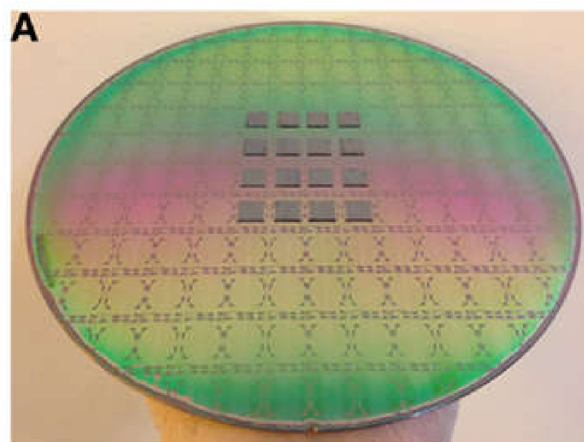
Solder ring

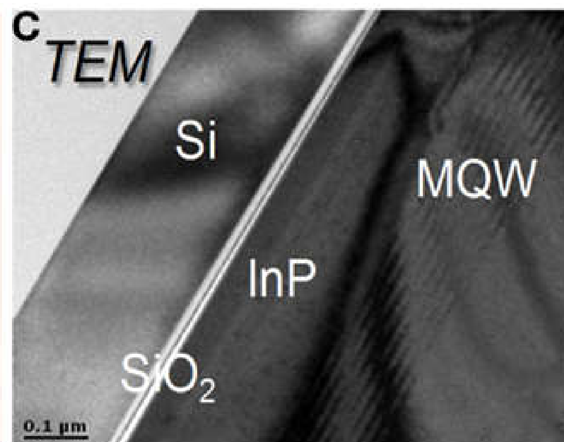
interconnection

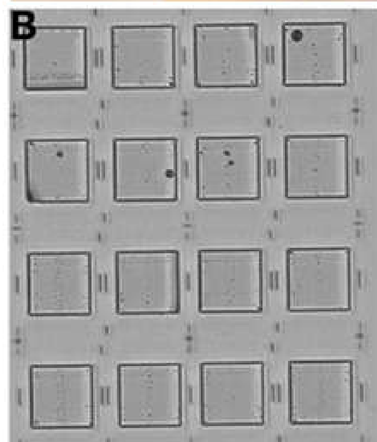


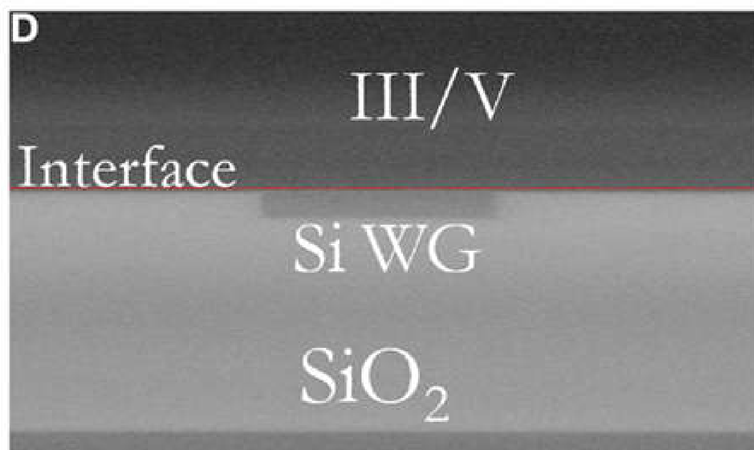
III-V Lasers on Si



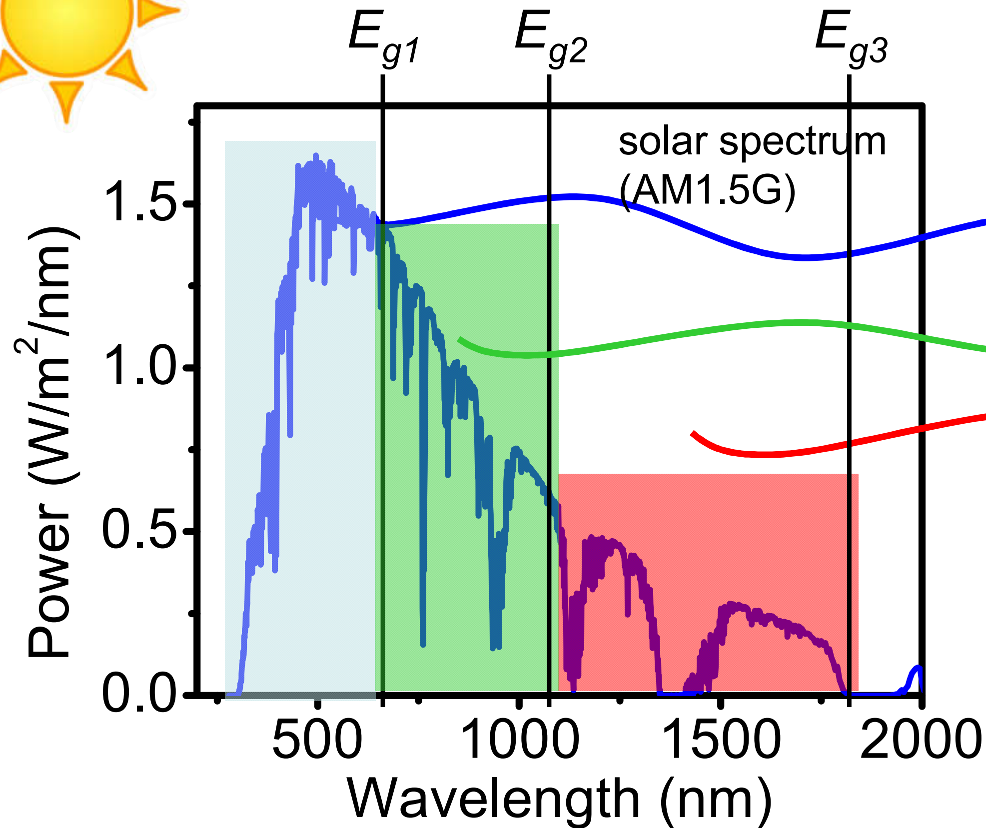


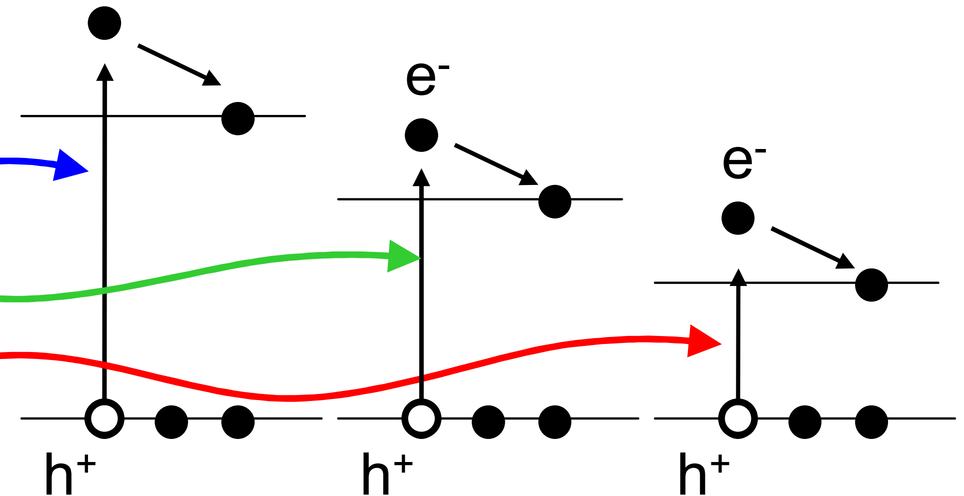






Multijunction (MJ) Solar Cells





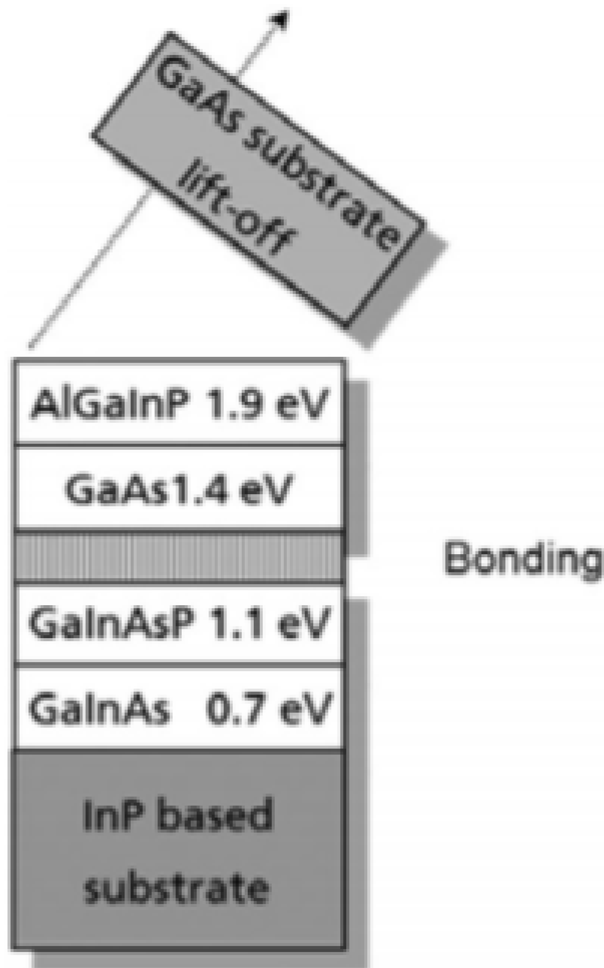
1J: η = 37%
2J: η = 50%
3J: η = 56%
infinite J: η = 72%

Use the entire solar spectrum

W. Shockley and H. A. Queisser, *J. Appl. Phys.* **32**, 510 (1961)
C. H. Henry, *J. Appl. Phys.* **51**, 4494 (1980)

Stacked MJ Solar Cells

bonded AlGaInP/GaAs // GaInAsP/GaInAs solar cells



lot10b-03-x04y01

External Quantum Efficiency [%]

0 20 40 60 80 100

AlGaInP GaAs GaInAsP GaInAs

400 600 800 1000 1200 1400 1600 1800

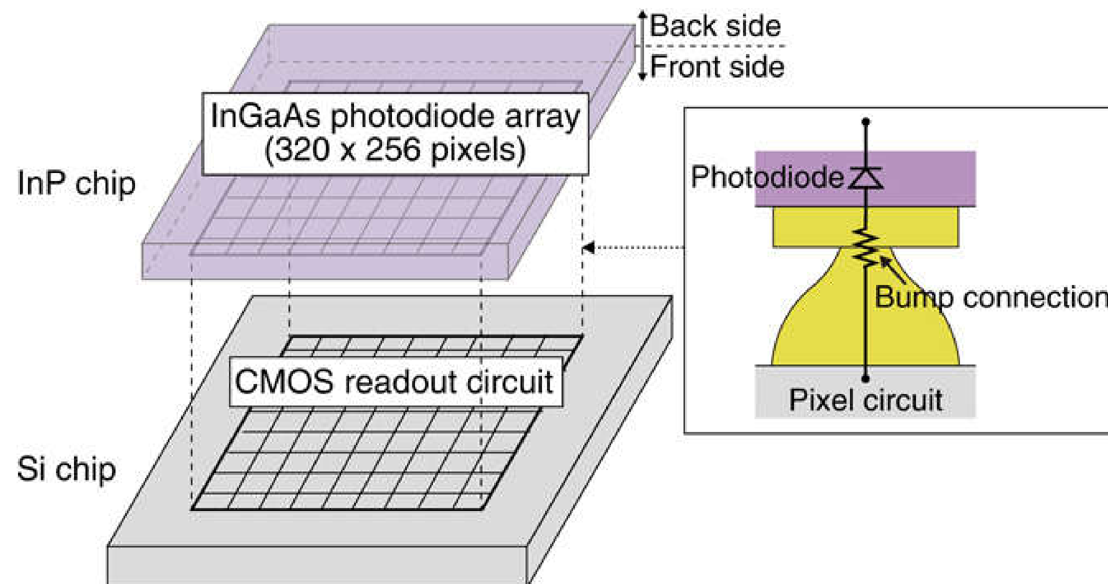
Wavelength [nm]

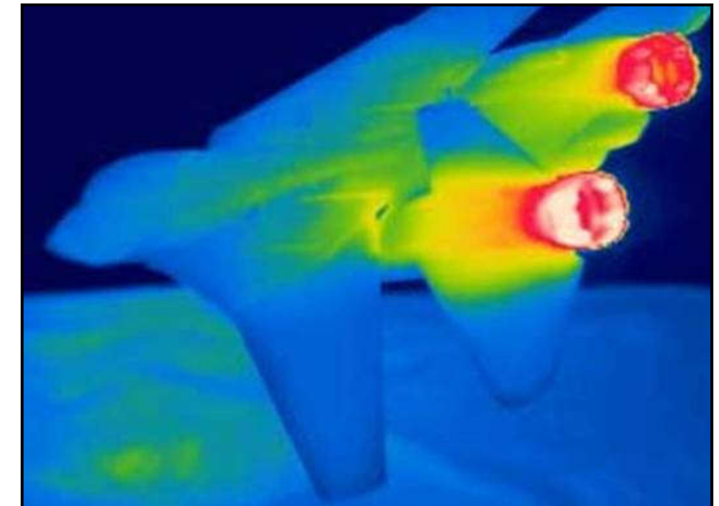
World record efficiency: 46%

F. Dimroth, *et al.*, *IEEE J. Photovolt.* **6**, 343 (2016)

UV and IR Imaging Sensors

- **Silicon only absorbs well from 400 nm to 1100 nm**
- **IR sensors: InGaAs, HgCdTe, ...**
- **UV sensors: GaN, ...**
- **sensor arrays bonded with Si circuits**



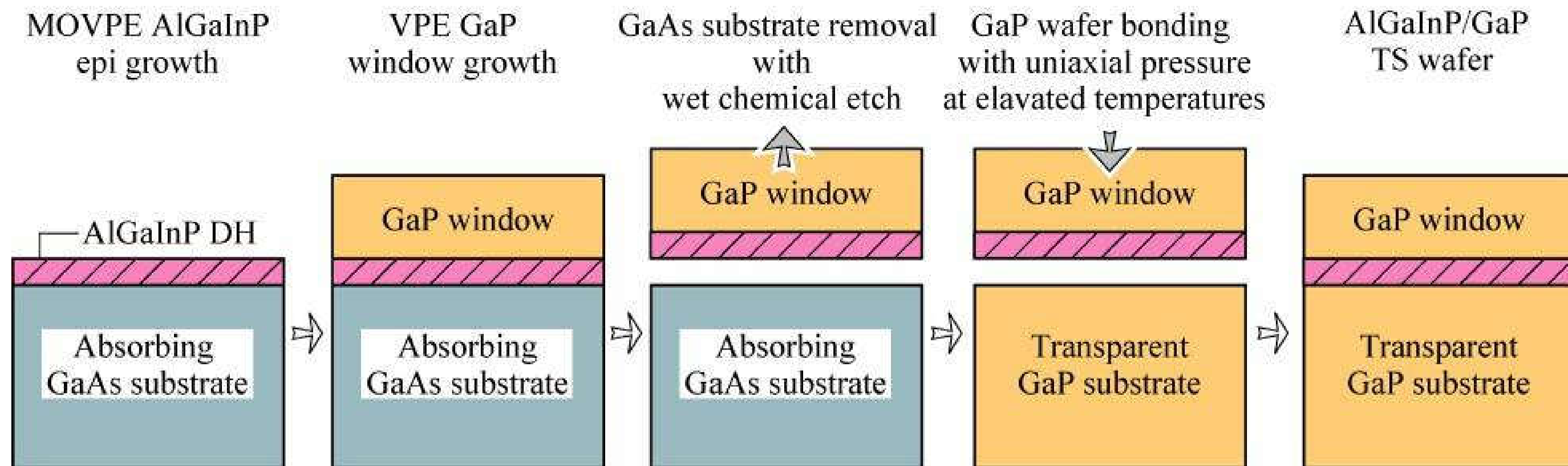


infrared imaging

T. Shuto, *et al.*, *Jpn. J. App. Phys.* **53**, 04EB01 (2014)

Red LEDs

- AlGaInP red LEDs grown on GaAs substrates
- GaAs strongly absorbs red light
- GaP is transparent in red, but not lattice matched
- bond LEDs on GaP, and remove GaAs



F. A. Kish, *et al.*, *App. Phys. Lett.* **64**, 2839 (1994)

Blue LEDs

- GaN blue LEDs grown on sapphire substrates
- Sapphire is electrically and thermally insulating
- bonded onto a thermally conductive substrate